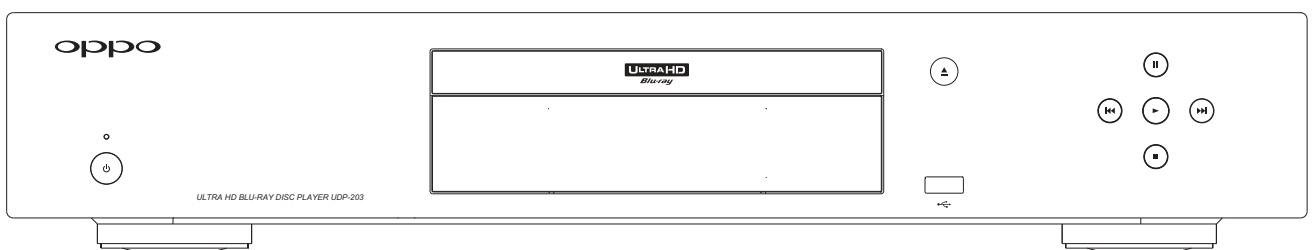




SERVICE MANUAL

ULTRA HD Blu-ray Disc Player UDP-203



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Chapter One About Maintenance

1.1 Safety precautions

- 1.1.1 Power supply When maintenance personnel are repairing players ,he should pay special Attention to the power board with ~100V-240V and DC154V-300V which will cause hurt and damage to persons
- 1.1.2 When replacing accessories, please remove the power plug from socket to avoid any injuries to human body.

1.2 Precautions

- 1.2.1 Precautions for laser head
 - 1.2.1.1 Do not stare at laser head directly for laser emission will occur when laser head is working which will hurt your eyes!
 - 1.2.1.2 Do not use wiping water or alcohol to clean laser head ,and you may use cotton swab.
- 1.2.2 About placement position
 - 1.2.2.1 Never place player in positions with high temperature and humidity.
 - 1.2.2.2 Avoid placing near high magnetic fields such as loudspeaker or magnet_
 - 1.2.2.3 Positions for placement should best able and secure.
- 1.2.3 Electro static precautions
 - 1.2.3.1 Maintenance facility and working table must be earthed.
 - 1.2.3.2 Maintenance man must wear electrostatic ring, and he can use antistatic gloves instead when electrostatic ring is unavailable or inconvenient to use.
 - 1.2.3.3 When repairing accessories, antistatic bag is required to pack the accessory.
- 1.2.4 Precautions for welding
 - 1.2.4.1 The soldering tin wire must satisfy the local environmental protection requirement.
 - 1.2.4.2 Welding temperature must not above 350℃

1.3 Required device for maintenance

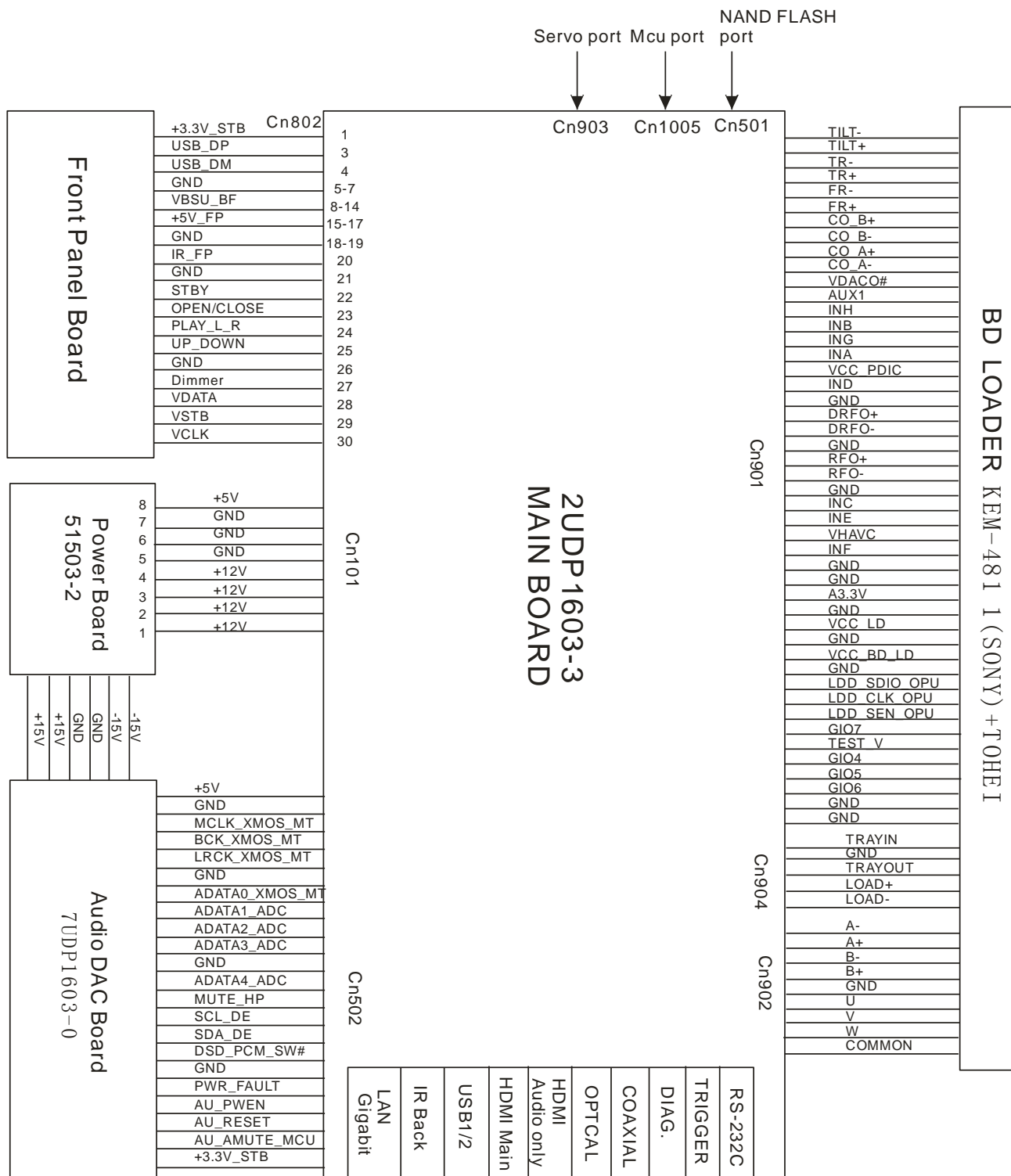
Digital oscillograph (100MHZ);TV set(1080p); receiver(support HDMI__SMD rework station; Multimeter; Soldering ironPointed-pinchers _Cutting nippers Forceps; Electric screw driver; Terminals connecting cord; Test disc(CD/SACD/DVD/BD/4kBD) etc.

Chapter II Block diagram and version of player

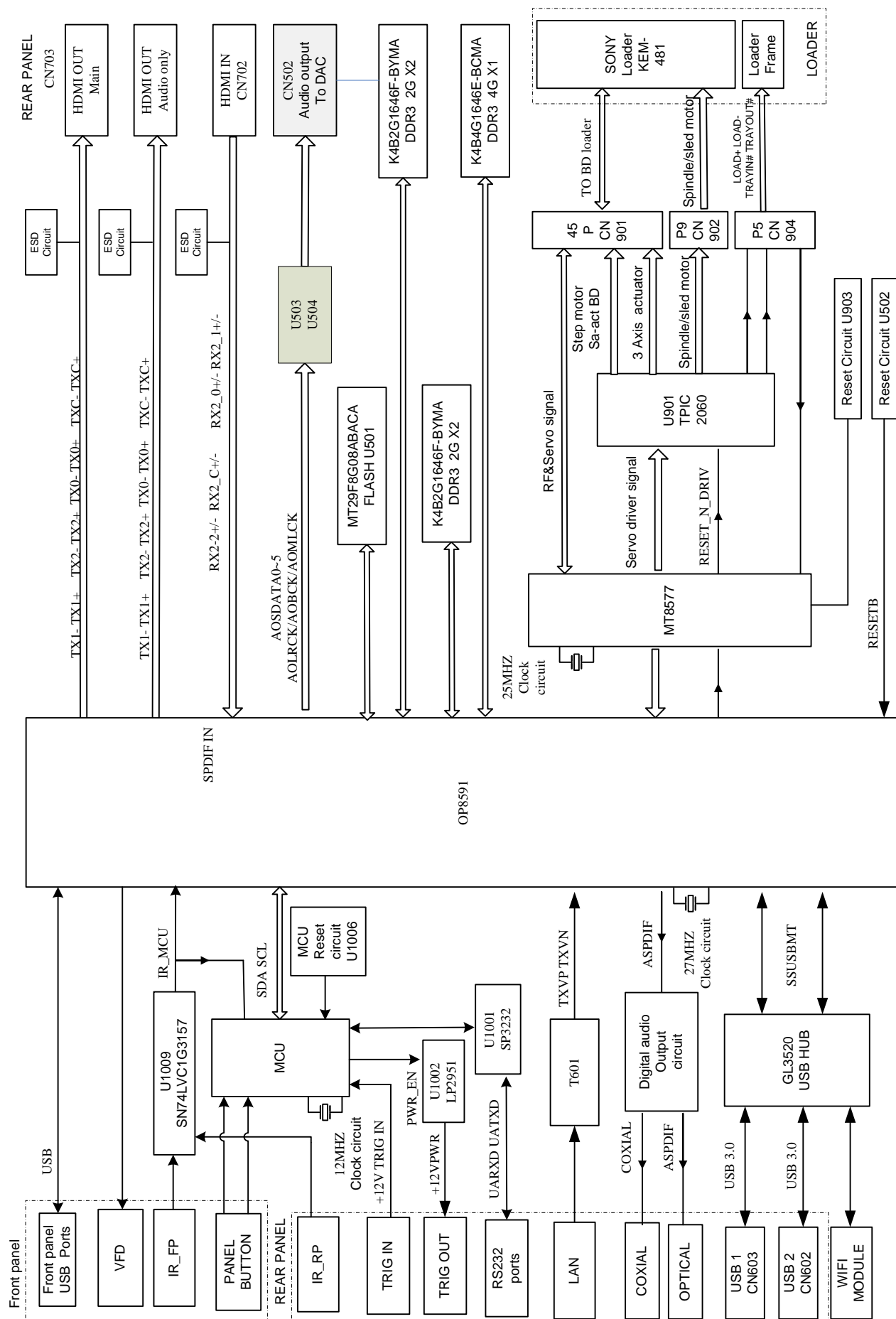
2.1 Version of player

2.1.1 UDP-203 versions

2.2.1 UDP-203 Frame schematic diagram



2.2.2 UDP-203 Overall block diagram



2.3.1 Product serial number rules UDP-20X



Product serial number rules:

The initial 4 digits stand for complete unit version, e.g.

B2*0 , B2*0 , B2*0

The 5th and 6th digits stand for sales region and model.

U7 stands for UDP-203 US (SONY 481+OP8591+MT8577);

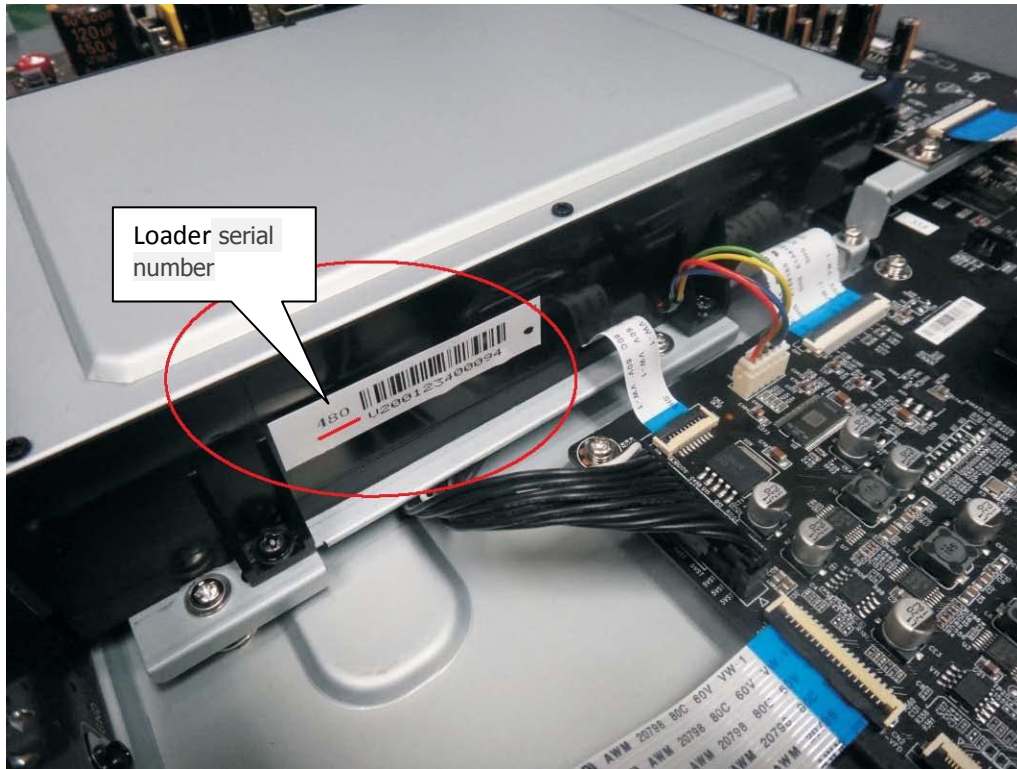
E7 stands for UDP103EU (SONY 481+OP8591+MT8577).

C5 stands for UDP103 CN (SONY 481+OP8591+MT8577)

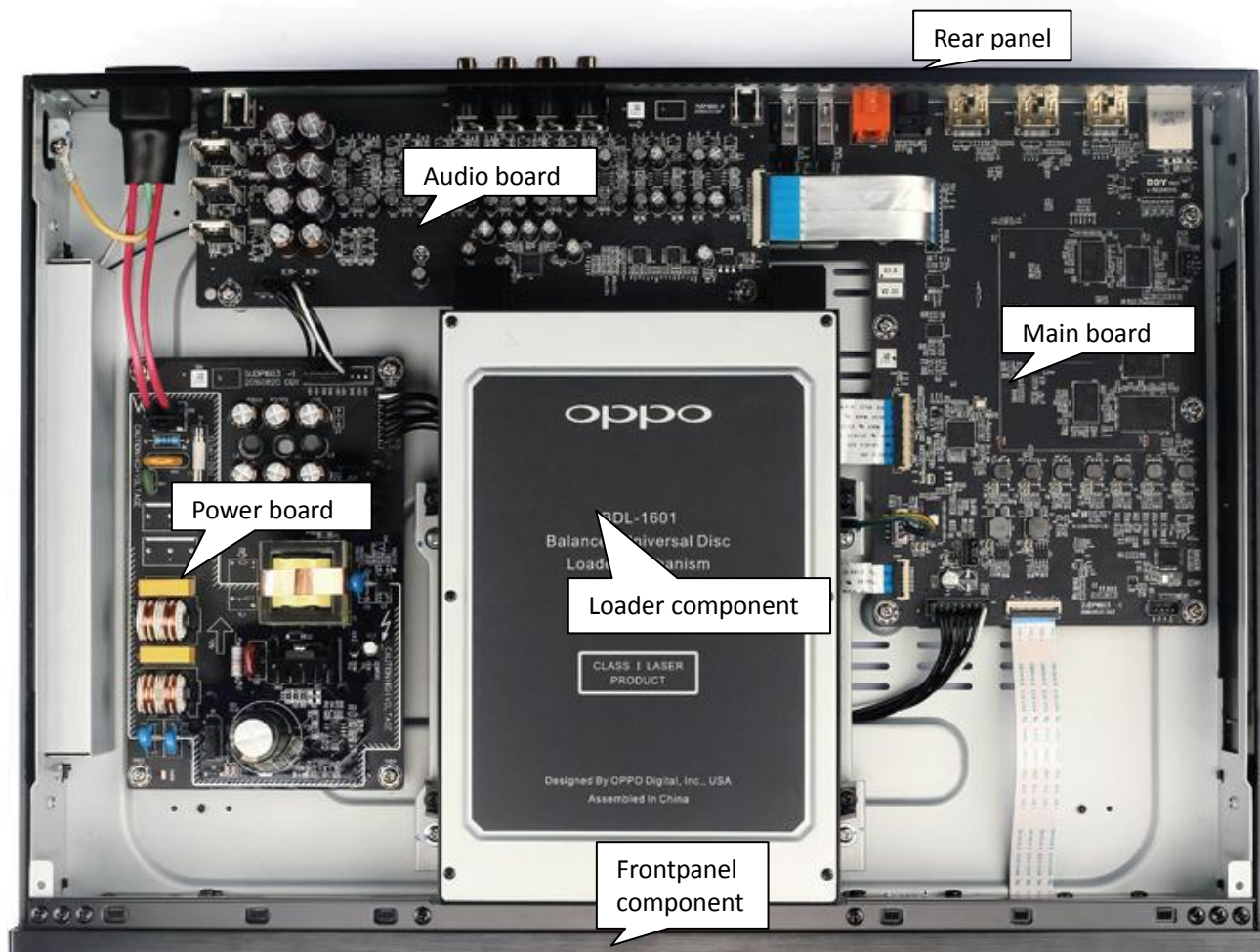
The 7th to 16th digits stand for production cycle and running number.

1650(cycle) 900001 (Homework serial number)

Loader label (SONY 480&481)



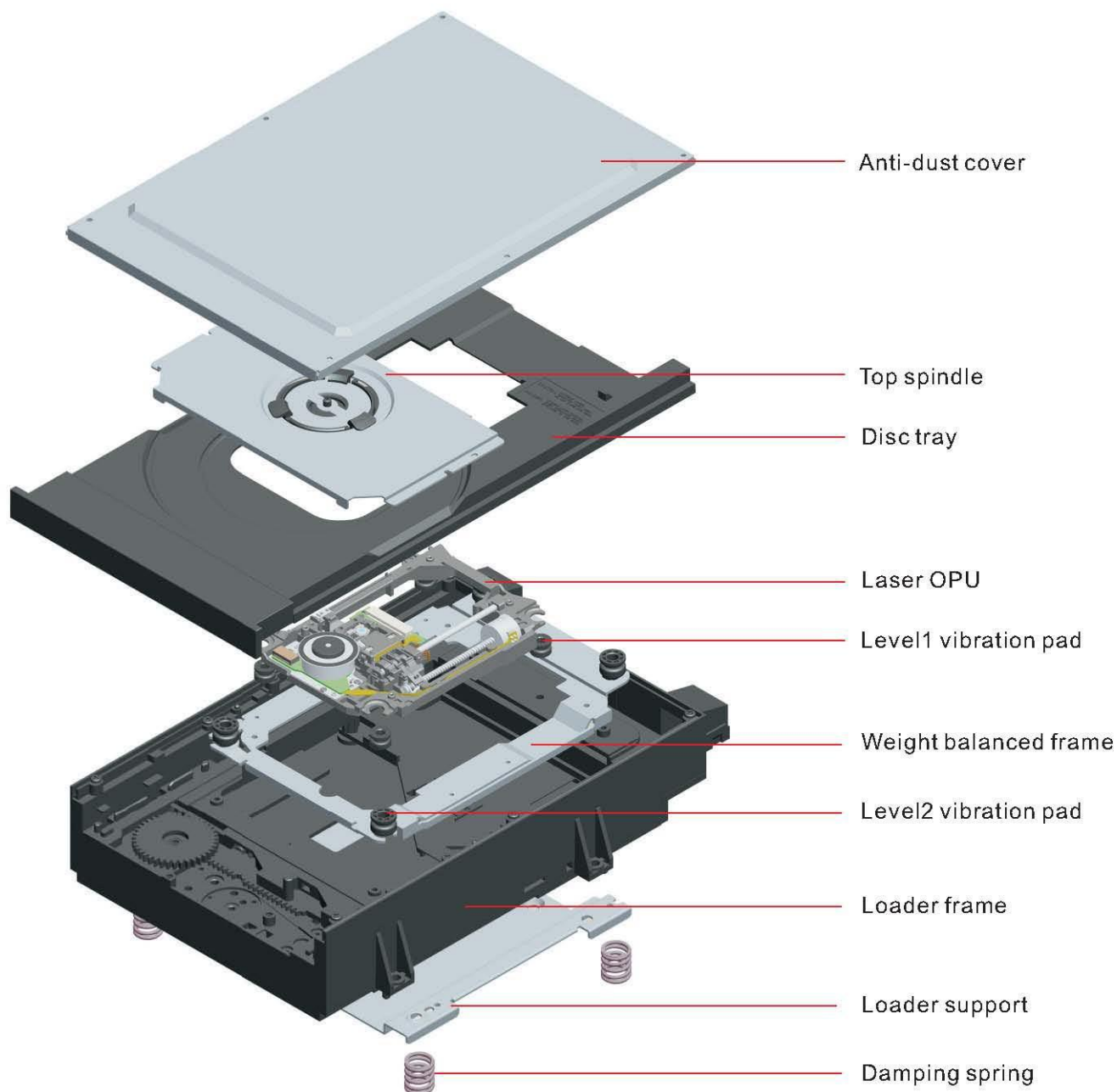
2.3.2 UDP-203 interior image



Chapter III Function module schematics

Section 1 Loader assembly introduction

3.1.1 Exploded view of the loader(481 same 480)



3.1.1 Exploded view of the loader(480&481) ;

3.1.2 Servo circuit

3.1.2.1 Servo circuit overview:

UDP-203 player adopts SONY 481 loader and MT8577&OP8591 decoding scheme. And its servo circuit is mainly composed of decoding chip Mt8577, driver IC tpic2060 and other components.

Please refer to Figure 3.1.1.1 below:

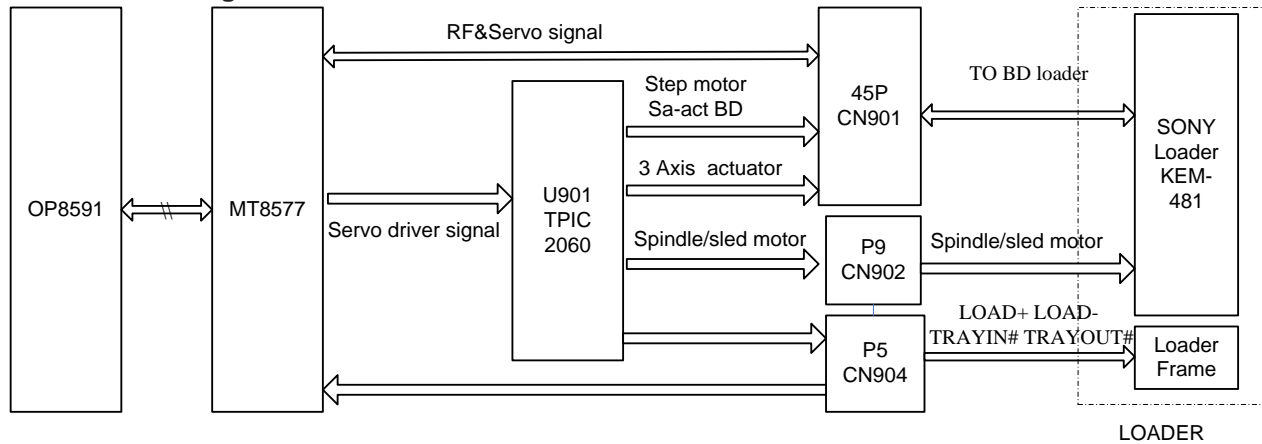


Figure 3.1.2.1 Block diagram of servo circuit

3.1.2.2 Operating principle of servo circuit: :

Servo circuit is mainly composed of pick up interface, servo drive, system control and signal processing circuits and servo software (built in NAND FLASH) and other modules.

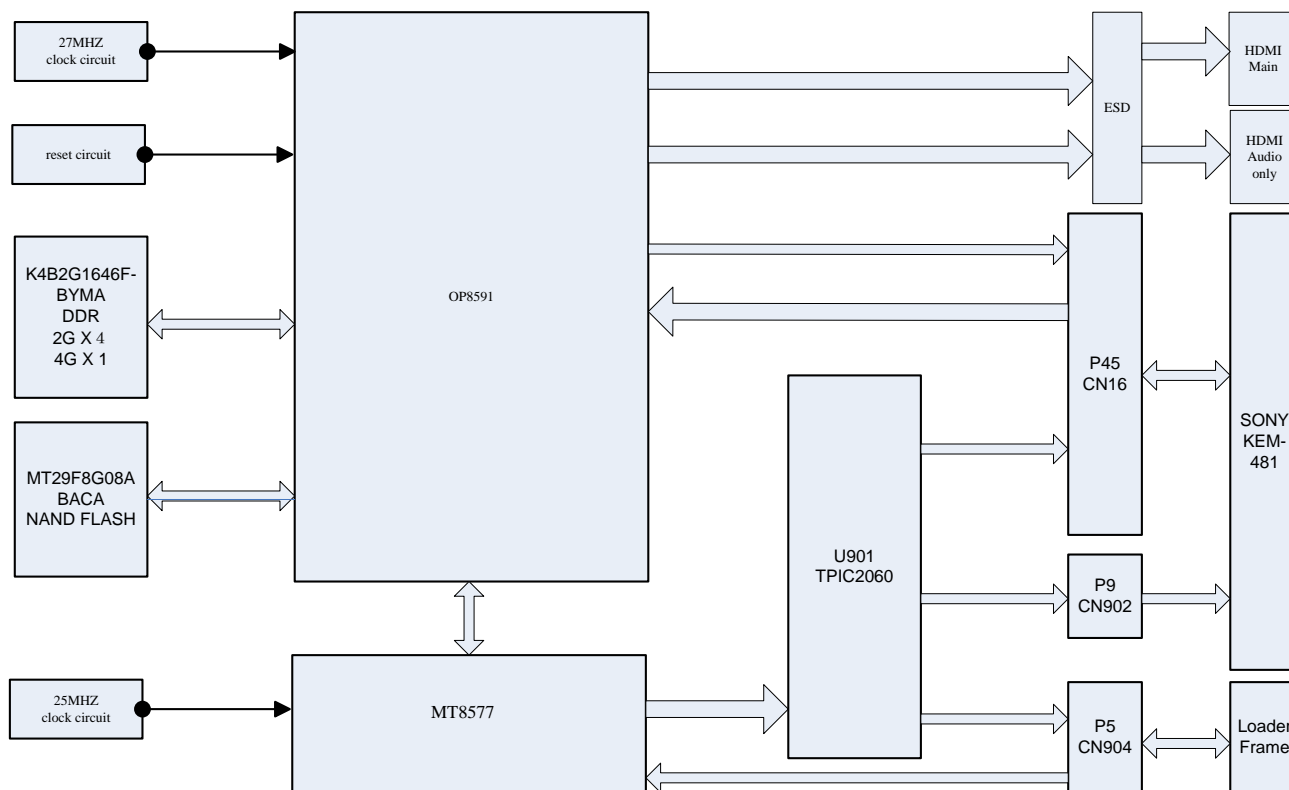
Servo drive circuit: servo drive circuit has one drive group. This group is composed of U901(TPIC2060)and peripheral circuit which are used to drive spindle motor, focus coil, tracking coi and feed motor. TPIC2060 has servo control circuit and drive circuit built in.

Common servo circuit troubles:

- ◆ Fail to open/close tray door.
- ◆ Fail to load discs for loader driver error.
- ◆ Keep displaying “loading”, “No disc” or “Unkown disc”.
- ◆ Fail to view servo software version in setup menu, loader malfunction.
- ◆ Fail to load disc for poor contact of flat cable that connects the loader.

Section 2 Partial introduction to Main board system

3.2.1. Block diagram of decoding circuit:



3.2.1.1 Block diagram of decode and peripheral circuit

Decoding chip: This player adopts OP8591 as main chip, which includes video decoding, audio processing, memory controller, HDMI 2.0 transmitter, external interface and other modules. It supports H.264 VC-1 MPEG1 MPEG2 MPEG4 HEVC video decoding, Audio processing AC-3 Dolby digital Plus Digital TrueHD DTS DTS-HD , Dual HDMI outputs, HDMI inputs and USB 3.0/2.0 high speed ports,

Supported disc formats include BD (4K) BDMV, BDLIVE, SACD, DVD-AUDIO, CD, etc. For detailed features,

[please refer to IC specifications.](#)

GENERAL DESCRIPTION

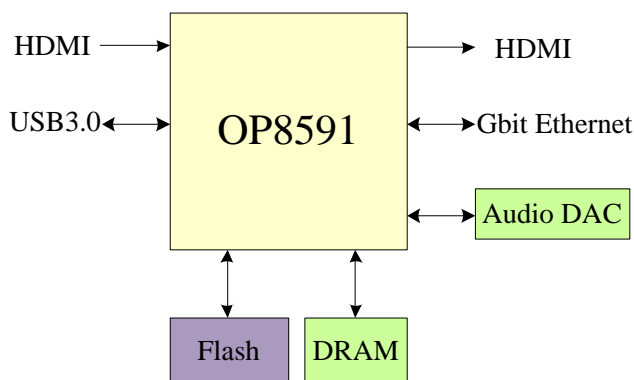
OP8591 is a highly integrated multi-media system-on-chip for UHD(4K) stream player. While integratd with MT8577A, it is worldwide first fully support Ultra HD 4K Blu-Ray Player system.

OP8591 with MT8577A can support Blu-Ray, DVD and CD playback, including the latest BD-ROM format, such as BD-Live and BonusView. It feature with HEVC, H.264 and VP9 4K 60p video decoder for coming 4K (3840x2160) video content and also with MPEG-2, VP8 and VC-1 2K 60p video decoder for legacy 2K (1920x1080 video content. And for audio decoding, it has capability for AAC, Dolby Digital, Dolby Digital Plus, Dolby TrueHD, DTS, and DTSHD MA by multi-format decoder that can support high quality audio stream.

OP8591 is fabricated with advanced silicon process and offers higher CPU performance and proper DRAM bandwidth. This SoC also includes a powerful graphics engine and a variety of peripherals, like USB 2.0/3.0 port. To support popular network applications, OP8591 also implements 10/100/1000 Ethernet interface and support WLAN connection thru its USB port.

Besides the connectivity features, audio and video output quality and flexibility is another focus of state-of-the-art Ultra HD 4K Blu-Ray device. OP8591 embeds an HDMI 2.0 compliant transmitter for video output. And OP8591 also embeds an HDMI 2.0 Receiver for video input. Its audio output via I²S, SPDIF and HDMI can be configured independently. Moreover, OP8591 also supports audio bit stream input from HDMI and SPDIF.

With the advanced technology and abundant features, OP8591 is well positioned to be the core of Ultra HD 4K Blu-Ray players.



Key Features

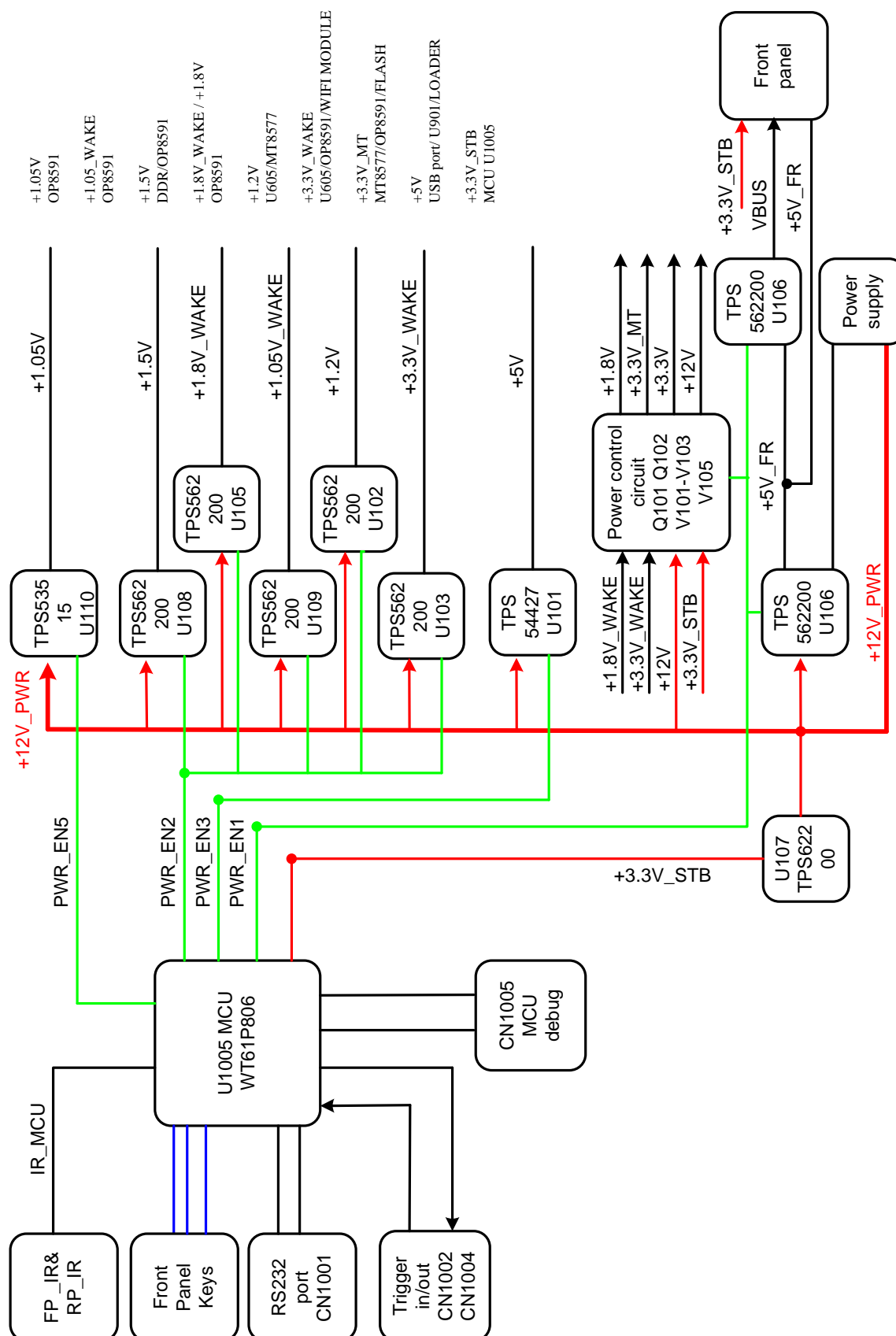
- HEVC, H.264 and VP9 4K video decode
- MPEG2, VP8 2K video decode
- Dual-channel multi-format audio decode
- Motion-Adaptive, Edge-Preserving De-interlace
- Quad cores Cortex-A53
- Mail-860 MP2
- HDMI 2.0 transimmitter
- HDMI 2.0 Receiver
- Gbit Ethernet
- USB 2.0 and 3.0
- SATA for front-end SOC.
- HDR Support

■ Blu-ray Disc player

- HEVC Main 10 profile@L5.1 video decode
- H.264/AVC, VC1, MPEG-2 MP@HL video decode
- MPEG-1/MPEG-2 MP@ML/JPEG video
- MPEG-4 ASP and DivX video
- Dolby Digital, Dolby Digital+, Dolby Lossless
- DTS Digital Surround, DTS-HD
- Embedded ARM Cortex-A53 quad core with NEON Media Processing, L2 cache and VFPv4 Floating Point Unit.
- Data transport demux
- 1DES/3DES/AES/AACS/BD+/CSS/CPRM/DTCP copy protection
- Graphics engine
- HDMI 2.0 MAC and PHY with HDCP 2.2
- USB 3.0x1, USB 2.0 x 2
- Built-in 10/100/1000 Ethernet-MAC/PHY

3.2.2 .Main board power supply circuit (UDP-203)

3.2.2.1 Block diagram of voltage stabilizing circuit



3.2.2.2 Circuit introduction:UDP-203

When device powered on, the power circuit outputs +12V voltage to supply power via CN101 for the mainboard. The power supply circuit of the decoding board consists of switch control, DC-DC step-down regulator circuit, MCU and other sub-circuits.

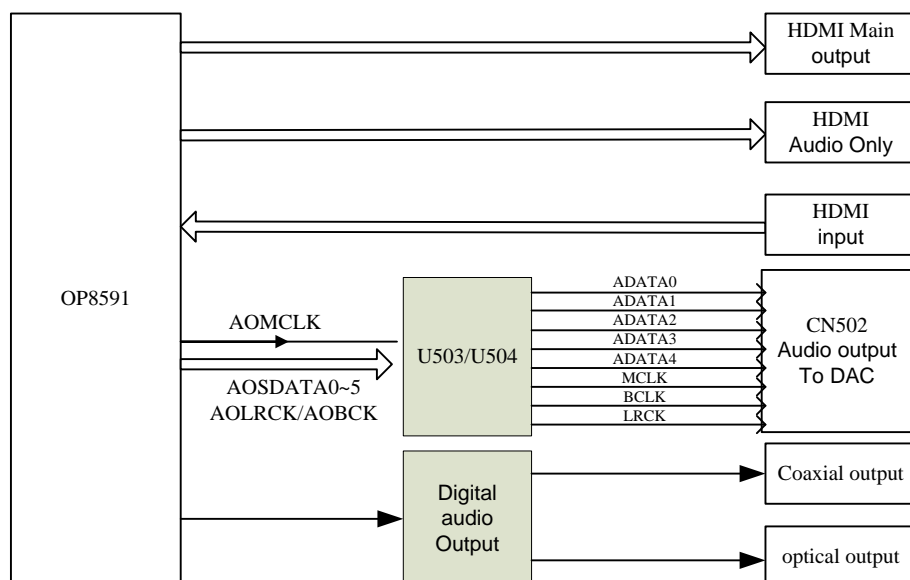
True standby: When device in standby mode, the +12V power output via U107 regulator supplies power (3.3V_STB) for MCU, front panel buttons, remote sensor circuit and other circuits that requires standby power. When U101~U110etc circuits start running, the +12V power is input to each DC-DC circuit, and then transmitted through regulator circuit to provide power supply for subsequent circuits. The enable control of each DC-DC power is conducted by MCU according to system demands.

3.2.2.3 MCU features

The device employs WT61P8 with standby control, DC-DC control, button function, CEC and other features. The WT61P8 is a microcontroller for flat panel display control and power management with 1) Turbo 8052CPU, 2) 64K bytes flash memory, 3) 1K+256 bytes SRAM, 4) 8 8-bit PWMs, 5) DPMS detector(2 H/Vinputs, Support H+V input) , 6) 4 timers and 2 UART Ports, 7) 2 DDC/CI interface, 8) Slave I2C interface, 9)8 channel 8-bit A/D converter, 10) Real Time Clock, 11) Watch-dog timer, 12) Embedded ISP function, 13)Power down mode, 14) Embedded ICE mode. and 15) H/W CEC. Its peripheral circuit include power-on reset circuit and 12M clock circuit. The MCU supports firmware upgrade via USB and serial ports.

Section 3 Audio processing circuit

3.3.1 Block diagram of audio signal is shown in figure 3.3.1.1:



Analog output

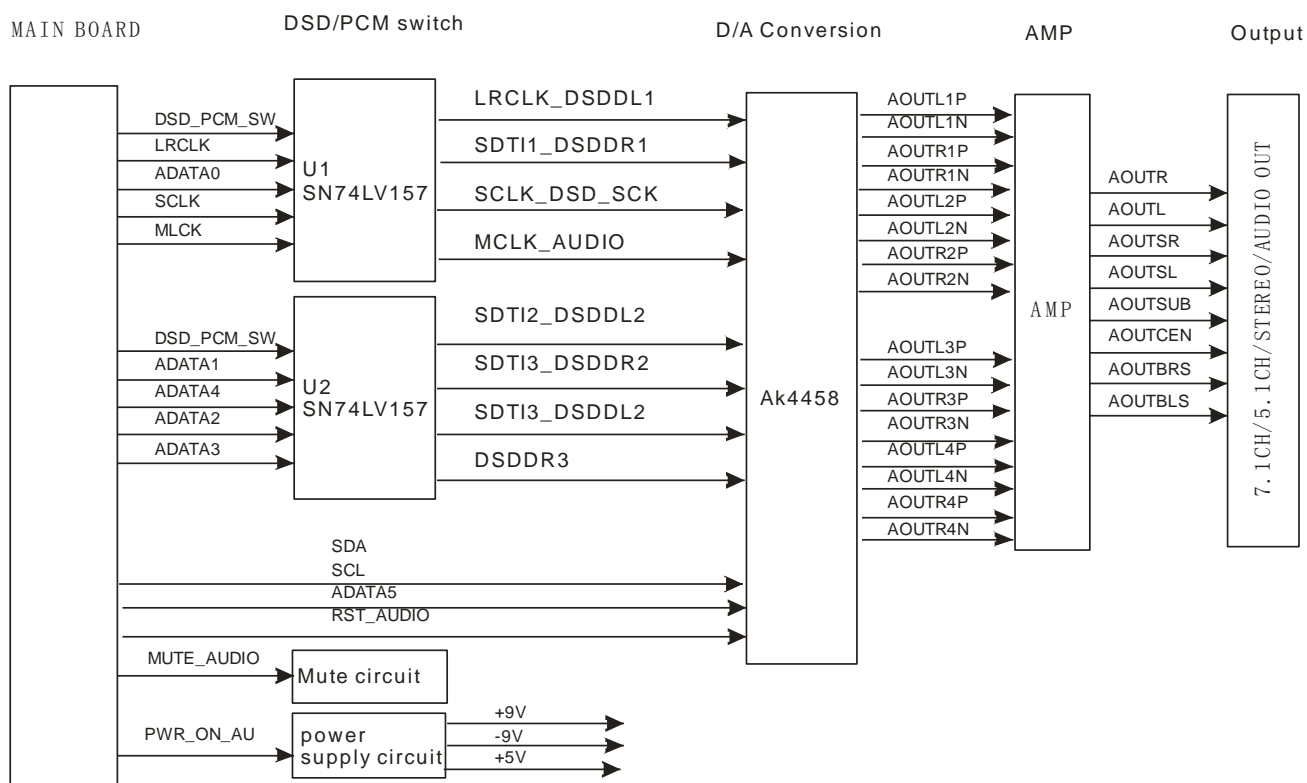


Figure 3.3.1.1 Block diagram of audio signal

Audio processing circuits

The player includes more than one audio processing circuit, such as analog audio output, HDMI audio output and optical/coaxial output.

Analog audio output circuit

Analog audio output employs dedicated audio board for isolated processing, capable of D/A conversion of DSD and PCM signal. Audio processing board mainly consists of buffer circuit, DSD/PCM selection switch and audio D/A conversion, amplification, filter, muting and power supply circuits.

Operating principle

The first group of digital audio (I2S) output signals output from OP9591 are transferred through socket CN502 to audio DAC board. The I2S-formatted audio signals from OP9591 are input to electronic switch U1/U2. (when the device is set to DSD output,) while outputting DSD signal, OP9591 also outputs a low level DSD/PCM switch signal for U1/U2 to select DSD output channel. (When DSD_PCM is on high level, the PCM output channel is selected.) I2S audio signal is input to the audio DAC circuit for AK4458 to perform D/A conversion and output analog audio signal, which is transmitted to the audio amplification and filter circuit consisting of 5532 and other components for amplification and filtering, and output to external device via RCA connectors.

Section 4 Video processing circuit

3.4.1 Block diagram of video circuit I

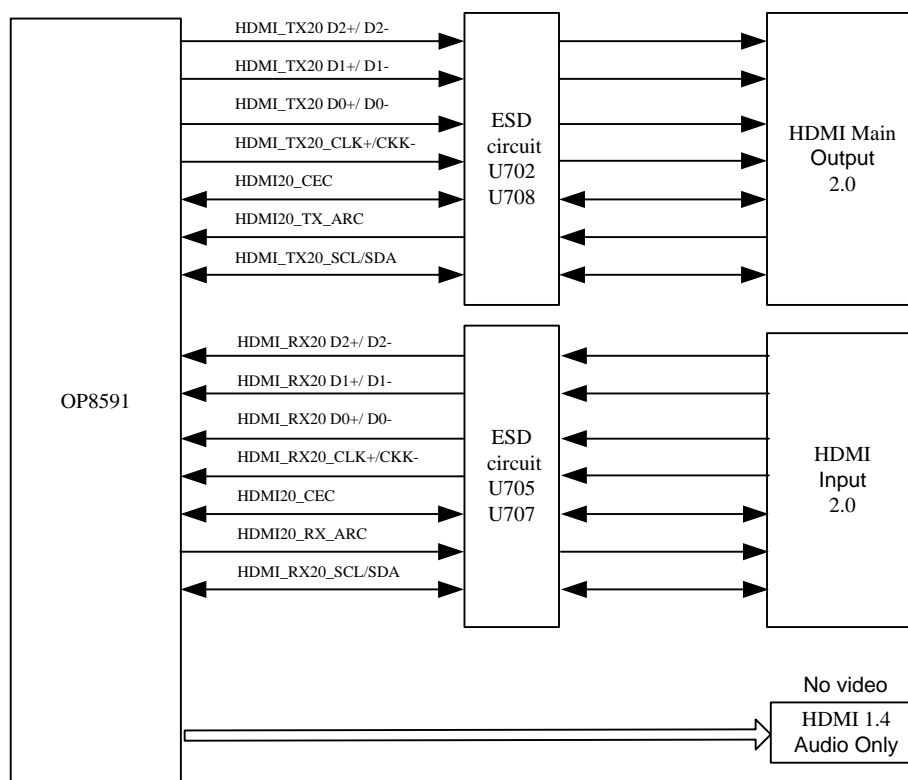


Figure 3.4.2.1 Block diagram of video circuit

3.4.1.2 Video output Circuit

- **HDMI output:** The digital video interface of OP8591 transmits digital video signal to HDMI output (Main) encoded into TMDS signal, and in the meantime digital audio signal output from Mt8530 is also encoded into TMDS. OP8591 also has HDCP 2.2 encrypted built in. The TMDS signal output from OP8591 is transmitted to HDMI (Main) for output. For protection of HDMI 1 port, the circuit also has anti-ESD IC included.
- Video output circuit issues mainly include no video output and output video signal distortion.

2.4.1.3 HDMI2.0 input circuit

- OP8591 incorporates one sets of HDMI input; HDMI input port locates on the rear panel and goes directly into OP8591's HDMI input port.

Chapter 5 Other control circuits of main board

3.5.1 Block diagram of external input interface as shown in 3.5.1.1:

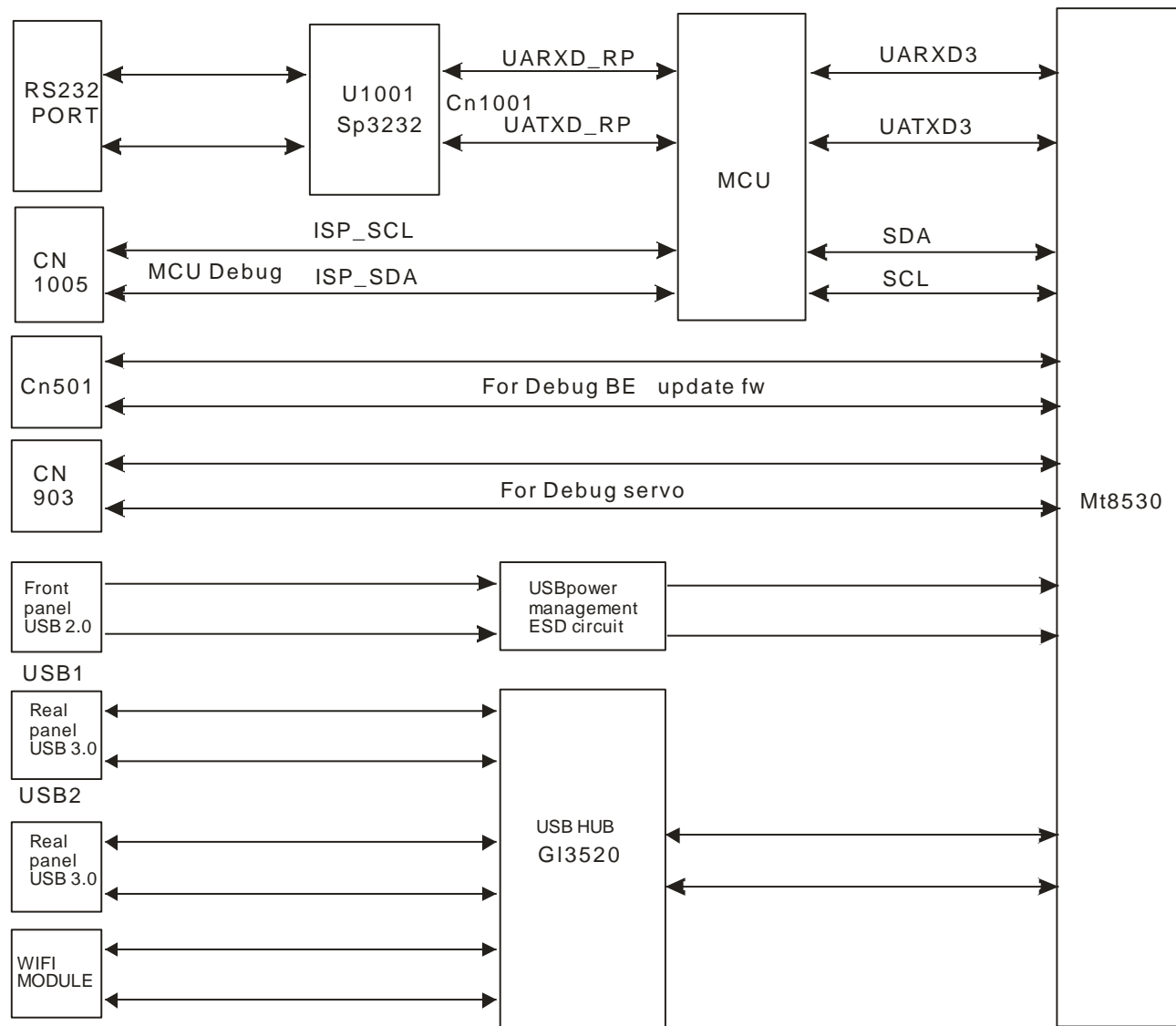


Figure 3.5.1.1 Block diagram of external input interface

RS232 On the player, RS232 is mainly used for remote control circuit, allowing external control system to control the player via RS232 port.

CN1005 MCU Debug port

CN501 NANDFLASH Debug port

CN903 Servo software Debug port, barcode input port

USB3 sets of USB interfaces for external USB devices, USB1 USB2 (Rear panel) is USB3.0

Section 6 Panel and button control circuits

3.6.1: Block diagram of panel circuit:

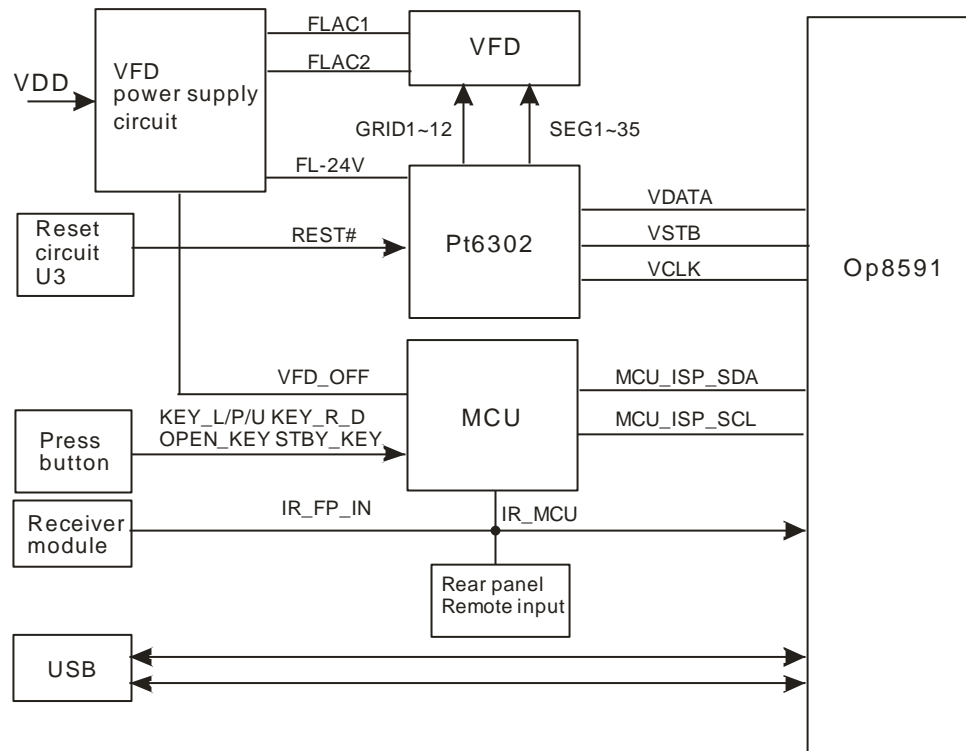


Figure 3.6.1.1 Block diagram of panel

Section 7 Power supply circuit

3.7.1 Block diagram of power supply circuit is shown in figure 3.7.1.1:

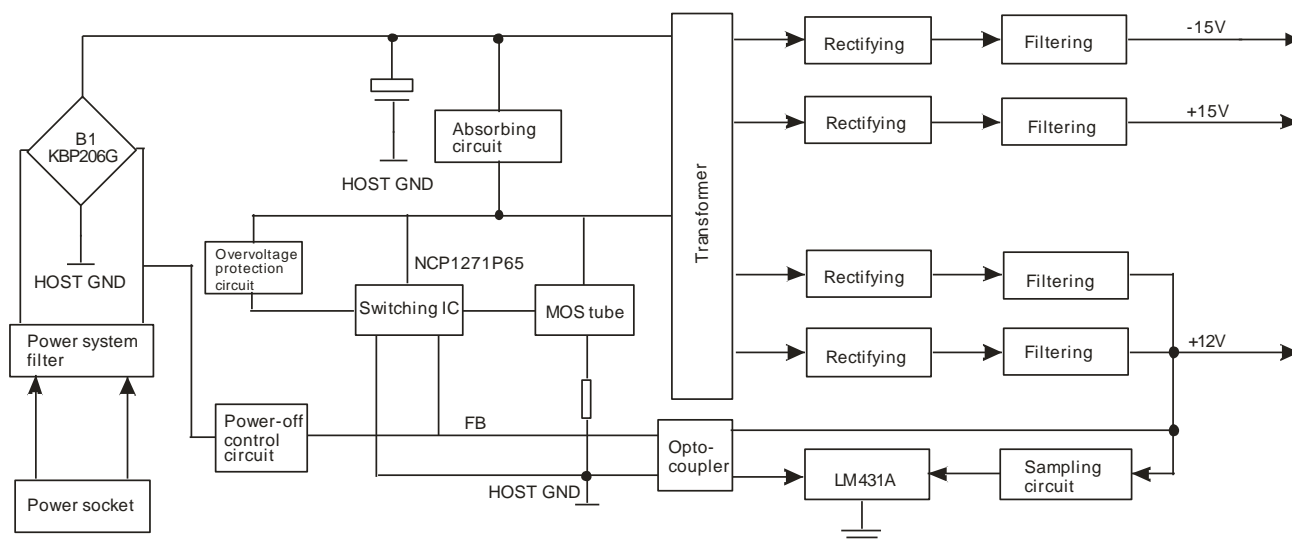


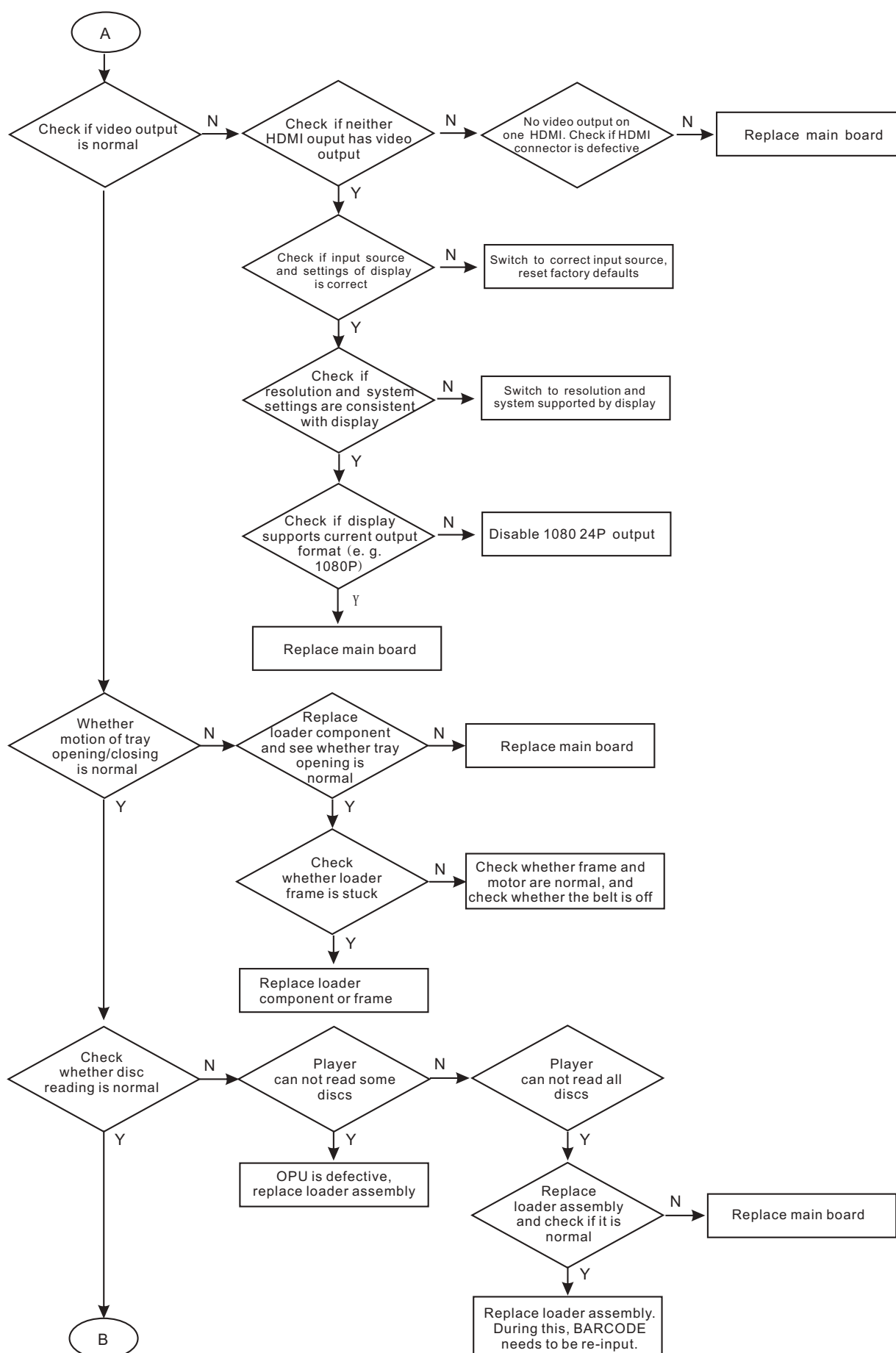
Figure 3.7.1.1 Block diagram of power circuit

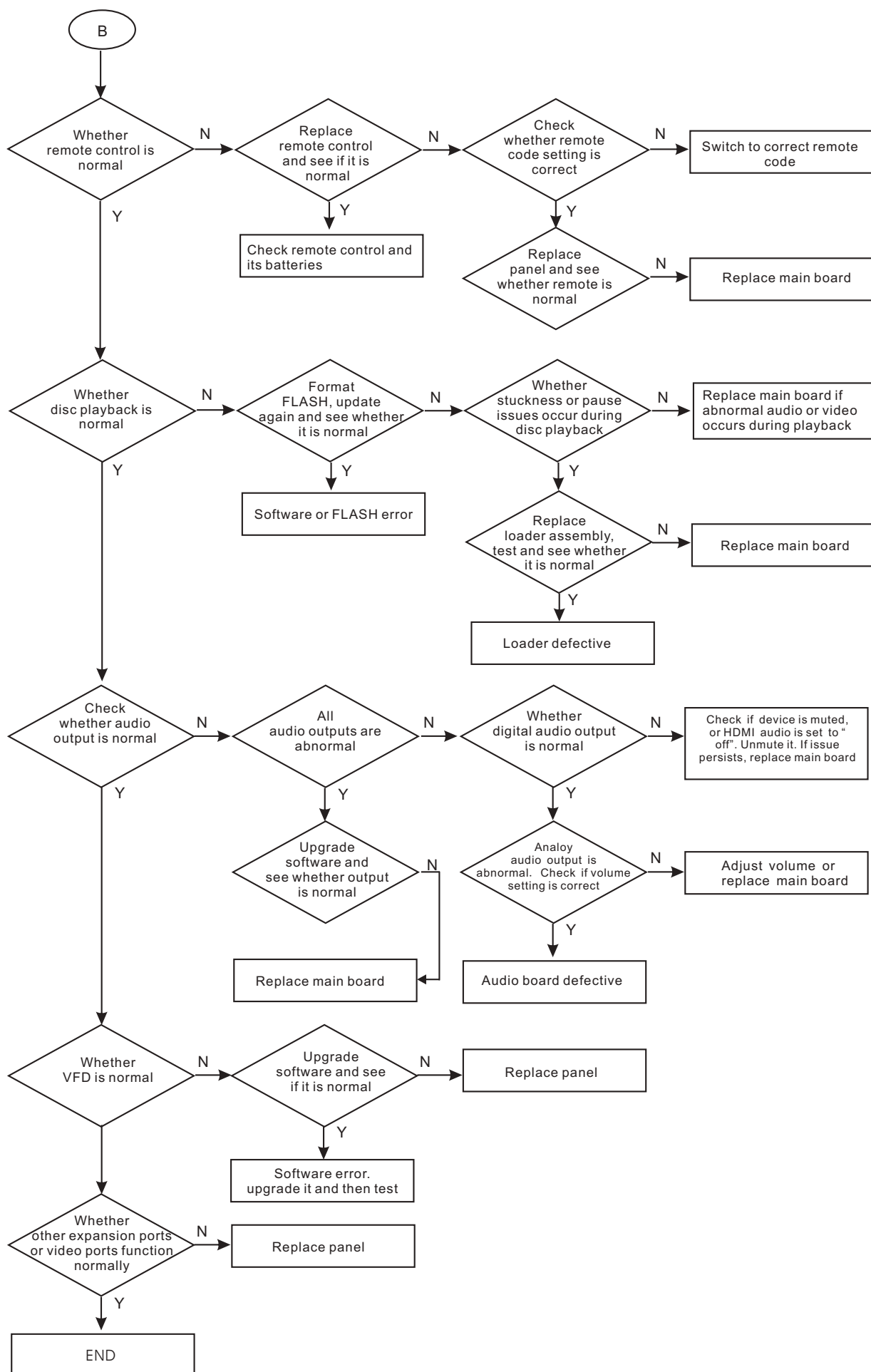
Chapter IV Troubleshooting flow chart

4.1 Troubleshooting flow charts



Troubleshooting flow chart of tray opening/closing, disc loading, playback and remote control

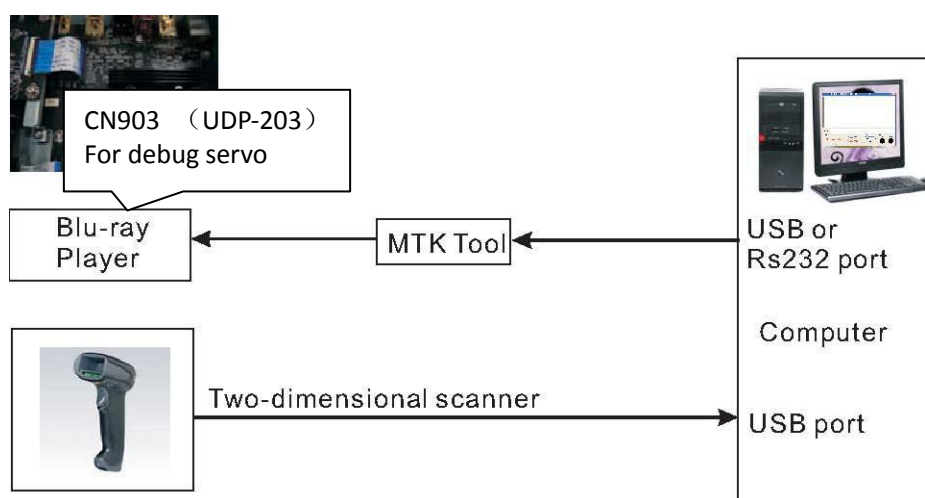




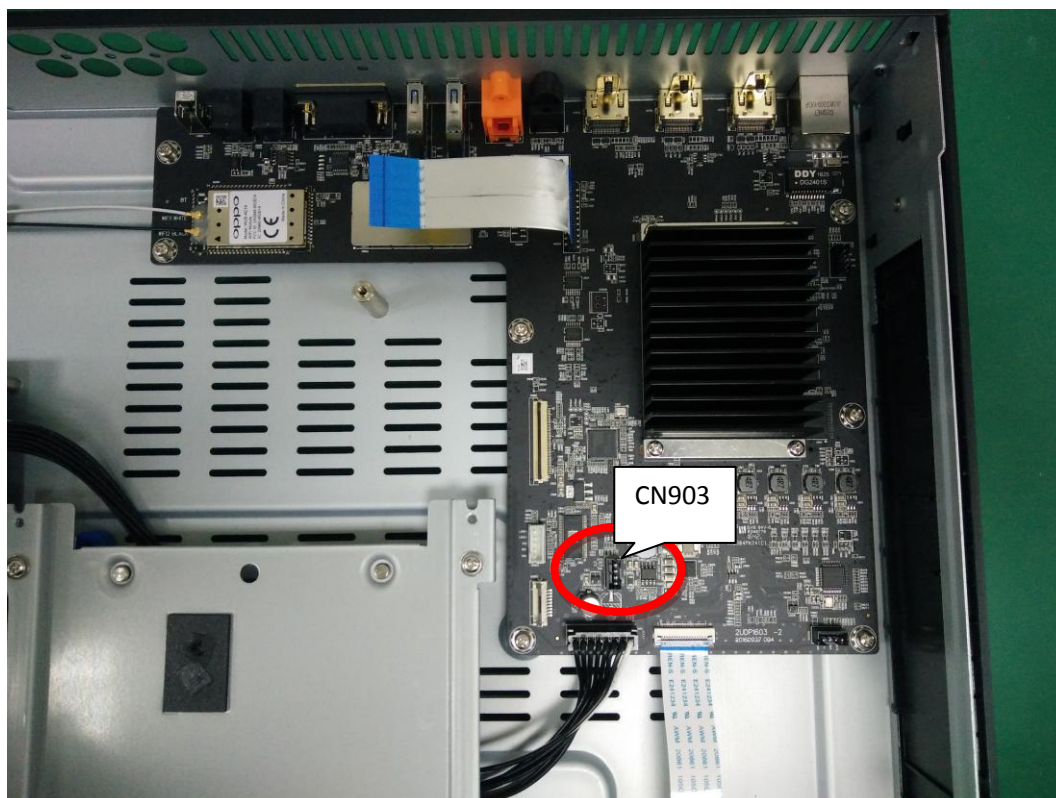
Chapter V Install barcode

5.1 Install barcode

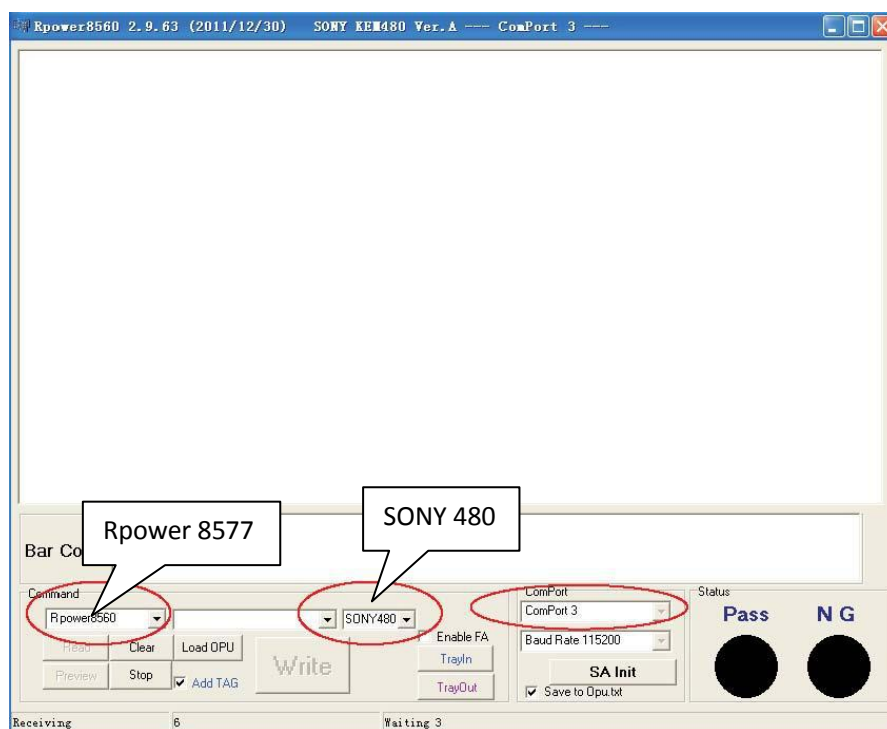
Device connection (same BDP-10X)



Block diagram of barcode entry device connection

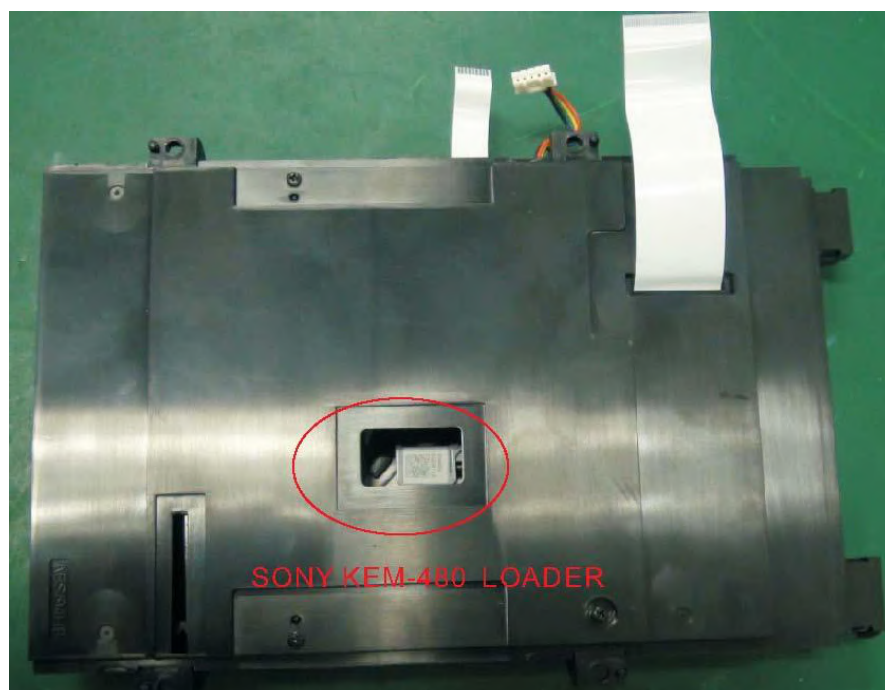


Step 1. After replacing main board or loader assembly, it is required to re-input barcode. Before the barcode is input, the main board and the loader should not be connected. Connect the player, PC, two-dimensional scanner and upgrading tools following the diagram above. Mtk tool should be connected to **CN903**.

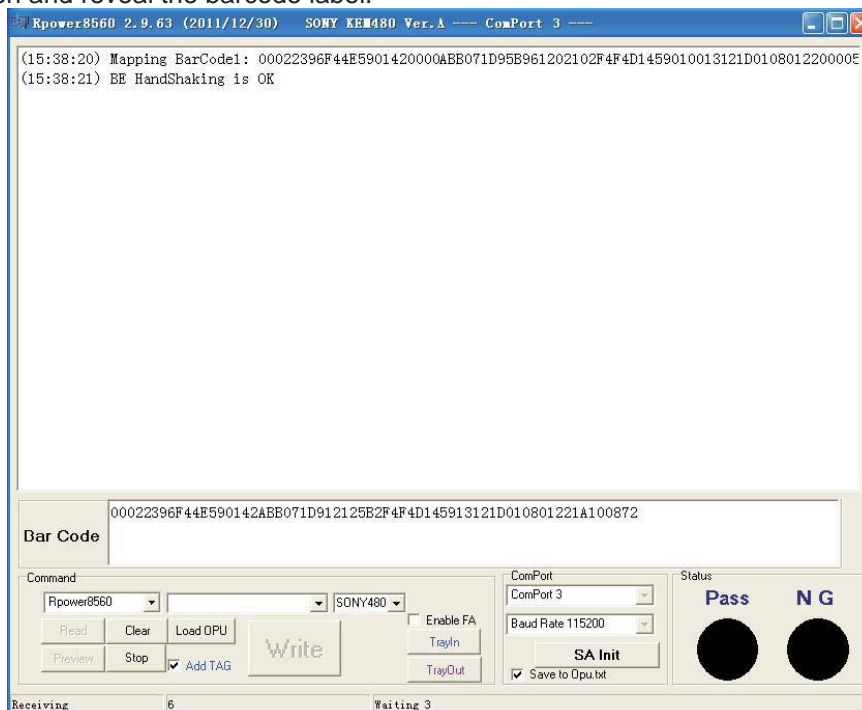


Step 2. Activate the predetermined RPower_Sony480_2.9.82 (**KEM480**) software on PC. Set up the software according to device model.

- 1) Select the appropriate COM port according to the connecting port of the MTK tool.
- 2) Select "RPOWER **8577**" for "Command". Select the loader employed by the device (**SONY 480**).

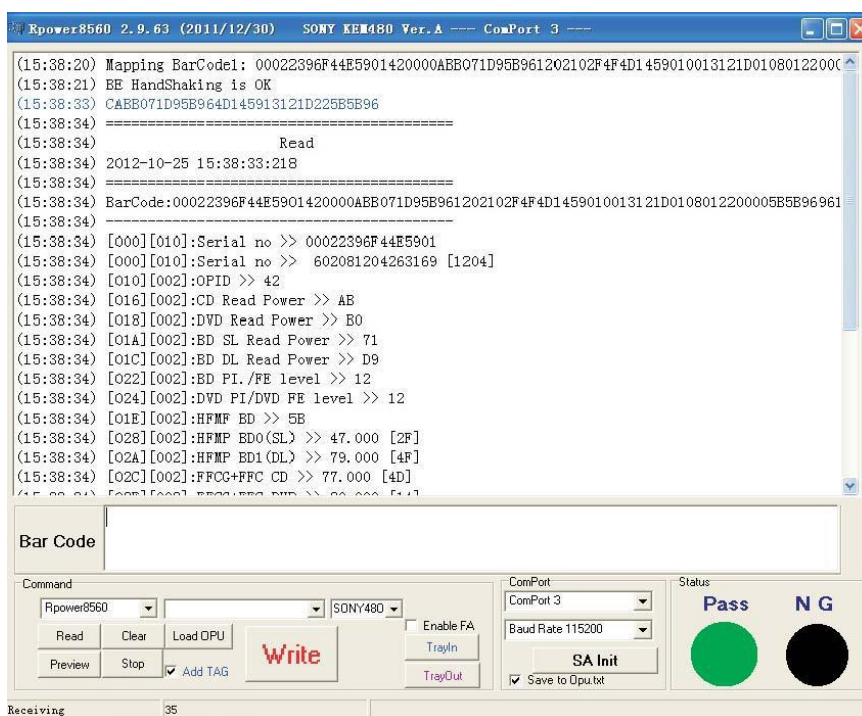


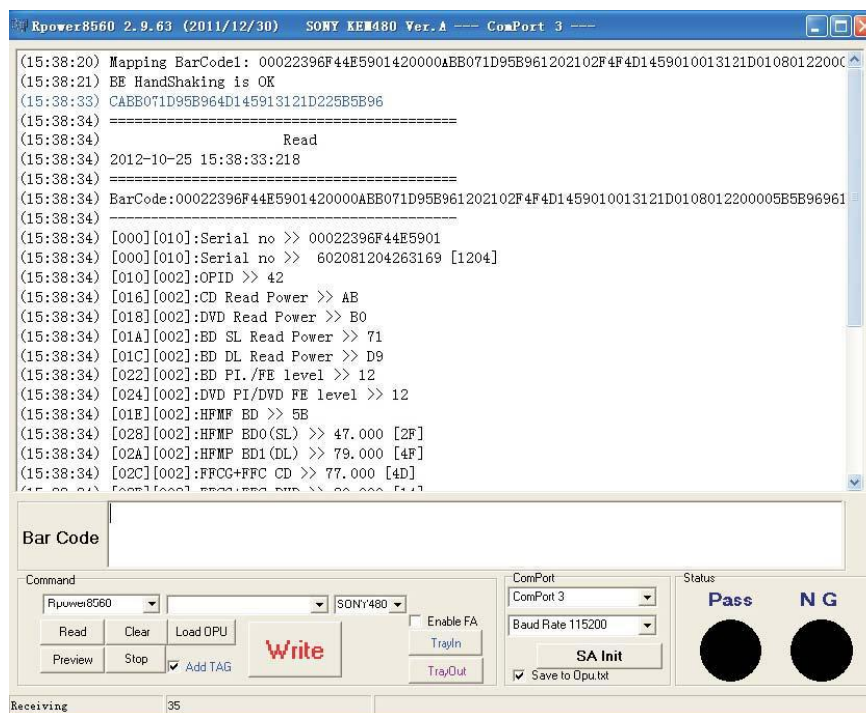
Step 3. Use the scanning gun to scan the two-dimensional barcode. (Find the reserved scanning window in the bottom of the loader) Note: If the barcode label cannot be seen from the window, connect the loader cable to the main board and power the device on, then the OPU will automatically reset to the initial position and reveal the barcode label.



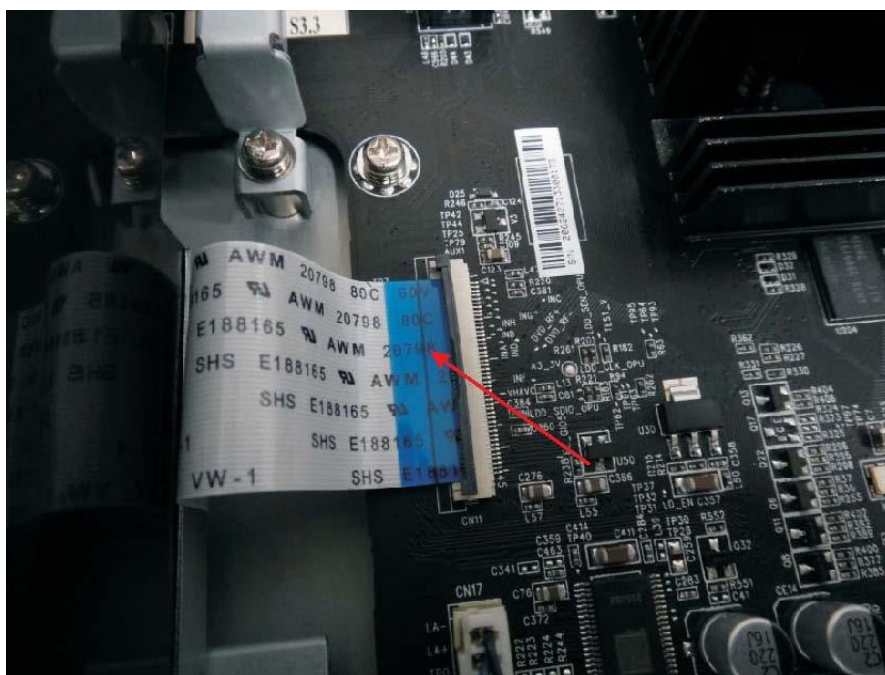
Step 4. The Barcode will be displayed on the PC software interface after successfully scanned. The barcode consists of 64 digits and alphabets.

Step 5. After the barcode input is successfully completed, the PASS light will turn green and last for a few seconds and logs will be displayed.





Step 6. The PASS light will go black again after the few seconds, indicating the process is completed.



Step 7. Reinstall the flat cable of the loader properly, power the device on and test it. Input the barcode again, If the FA test menu appears, you can skip this test by pressing the Stop key.

Note:

- ✚ Please check the device connections if NG or FALL happens during upgrading.
- ✚ The device should remain on during upgrading, and powering off and standby should be avoided.
- ✚ Do not connect the loader or conduct reading test before barcode input is successfully done.
- ✚ FA test might be reminded after barcode input is finished. After-sales service staff can skip this test

Chapter VI Disassembling & Assembling the Unit and Precautions

Some components can not be disassembled directly due to product physical design.

1. Replacing the mainboard

Disassembling : top cover---tray door---loader component---audio board---main board(in sequence)

Assembling :main board---audio board---loader component---tray door---top cover(in sequence)

Caution: please use the glue to fix the wifi antenna in order to prevent wifi antenna become less crowded

With regard to the power board : just disassemble it after take out the top cover and unplug the cable that connected to other boards.

2. Replacing the loader component :

Disassembling : take out the tray door---unplug the cables---remove the screws that fix the loader---take out the loader component.

Assembling: install the loader component on the loader holde ---plug in the cable----Power on the player then open the tray door ---- adjust the tray door as appropriate---install the screws

3. Replacing the left side cover

Disassembling :audio board---take out the wifi anntenna that fixed on the main boar –take out the left side cover

Assembling : install the left side cover---install thewifi antenna--- fix the wifi antenna with glue ---install the audio board

4. Replacing the front panel component

Disassembling : take out the tray door---- disassemble the front panel component

Assembling : install the front panel component -----install the tray door-----adjust the tray door as appropriate

Remark : **please re-install the barcode file after replacing the loader or main board, refer to**

[Chapter V Install barcode](#)

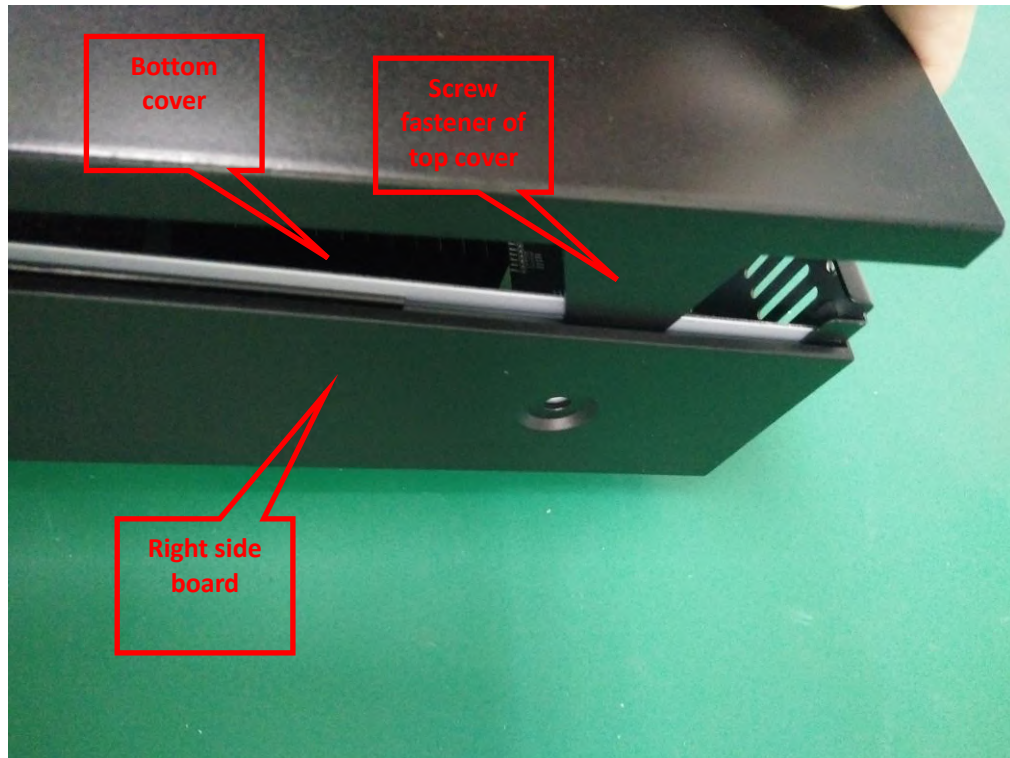
1、Replacing the top cover



1.1、 Place the player on the working bench as above, remove the 7x screws that fix the top cover and the rear cover

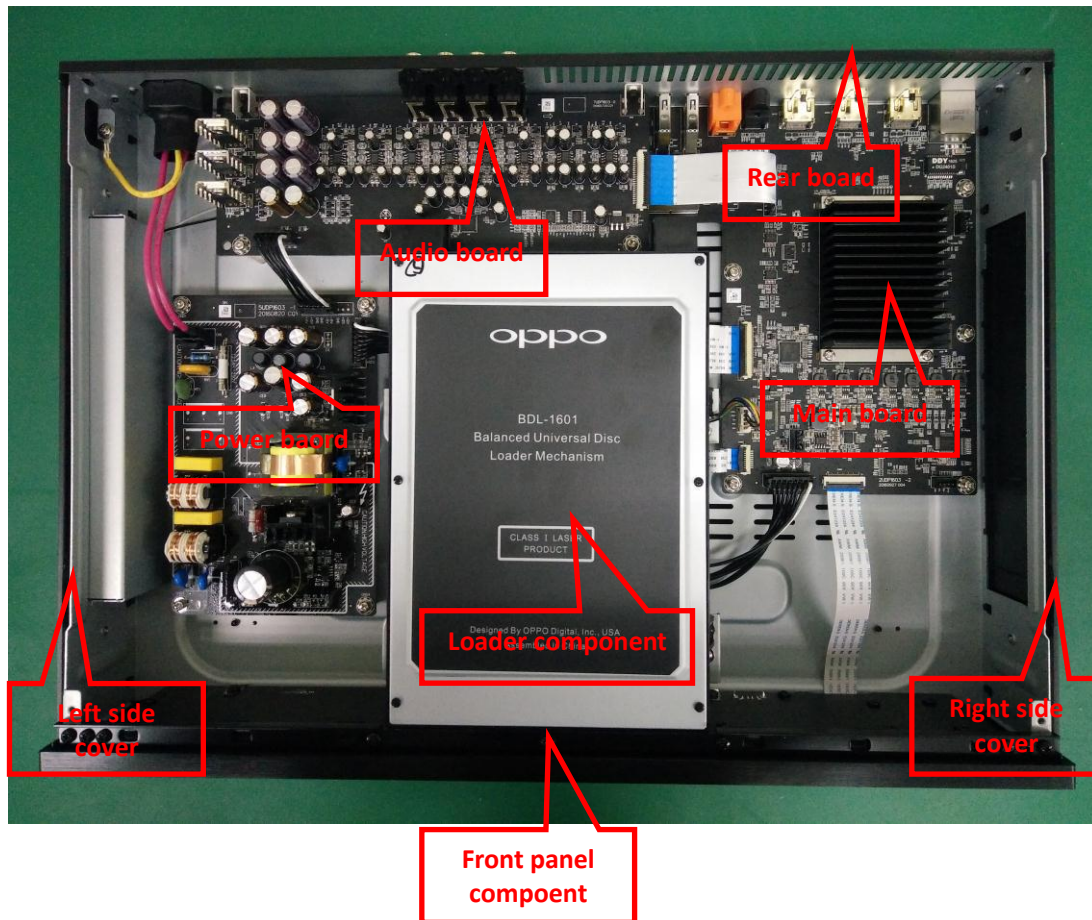


1.2、 Remove the 4x screws that fix the side covers and the bottom cove.



1.3、 Take out the top cover starting from the rear cover(If difficult to take it out, please check it any screws have not been removed)

Assembling: perform the disassembling procedure in the reverse order

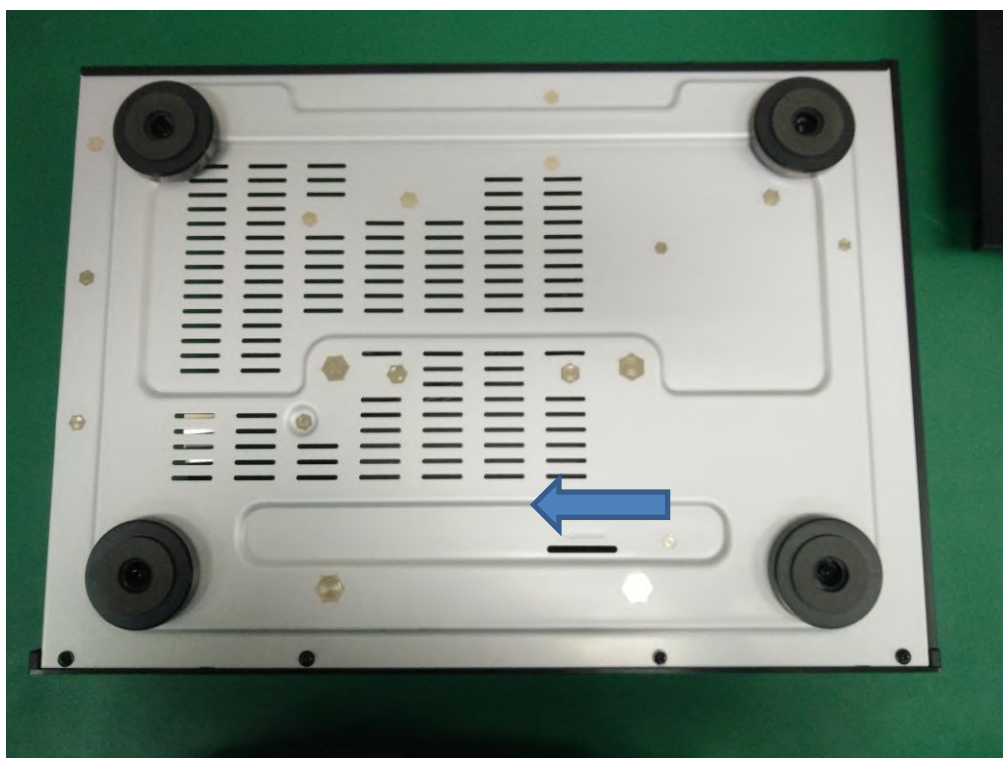


1.4、 You will see the interior structure after take out the top cover: front panel component, loader component, power board, audio board, main board, rear cover, left side cover, right side cover and bottom cover

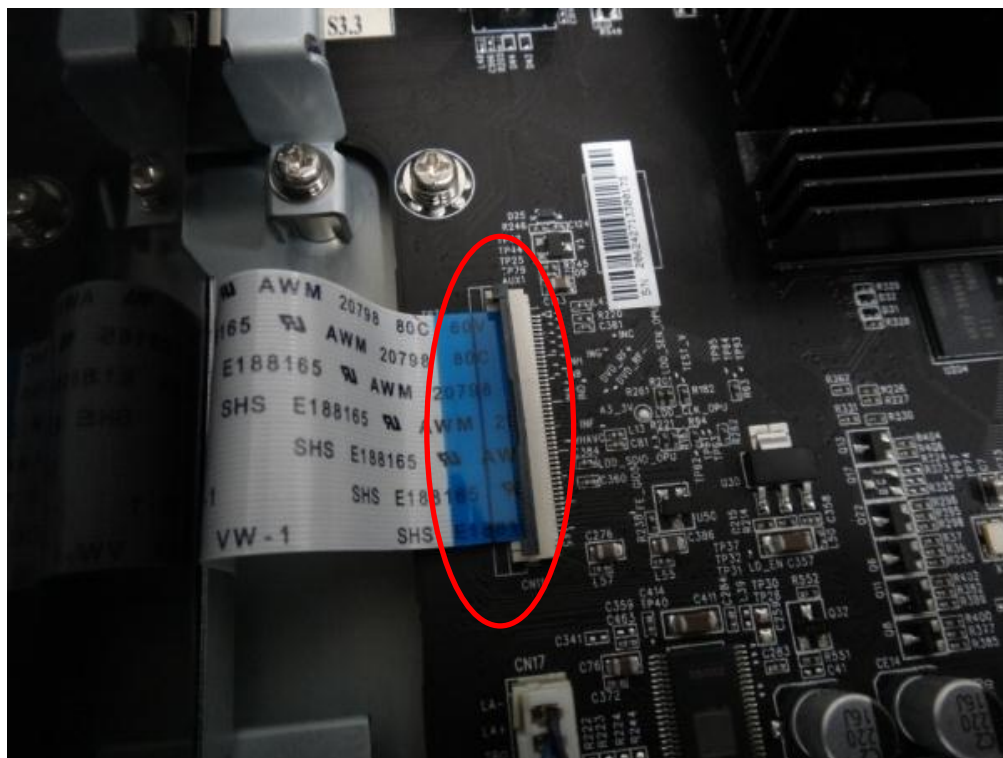
2、Replacing the loader component



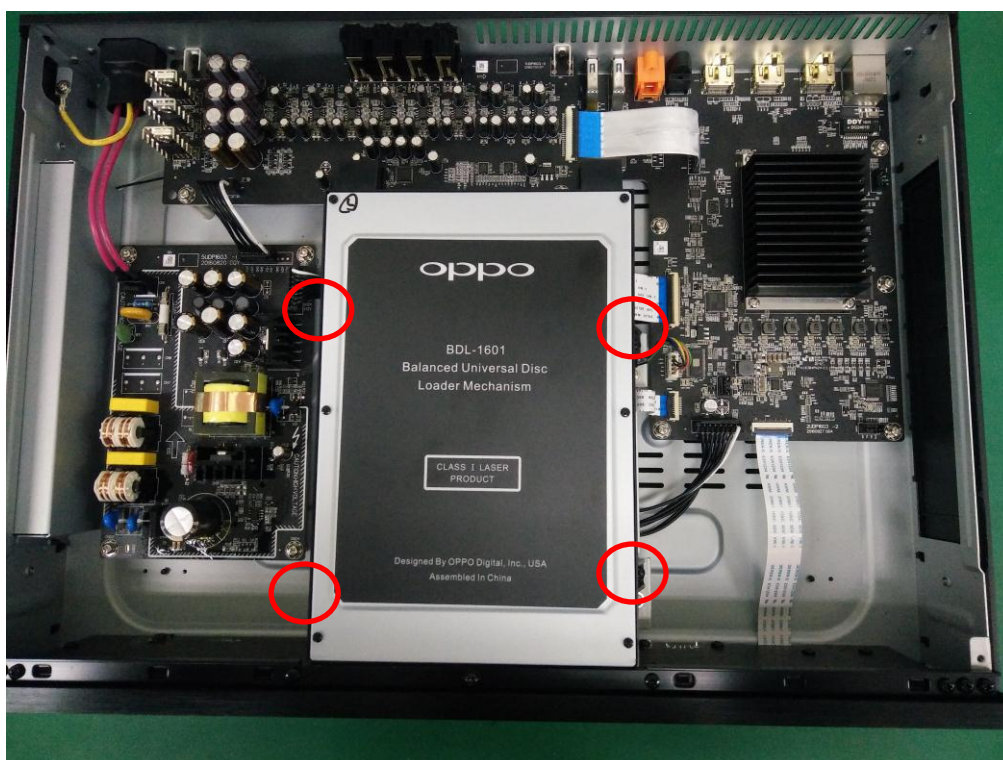
2.1、 Power on the player then open the tray door, push the tray door upwards



2.1.1、 When the player fails to be turned on or the tray door can not be opened, use a tweezer to open the tray door by hand in the direction as above picture shown, and take out the tray door.



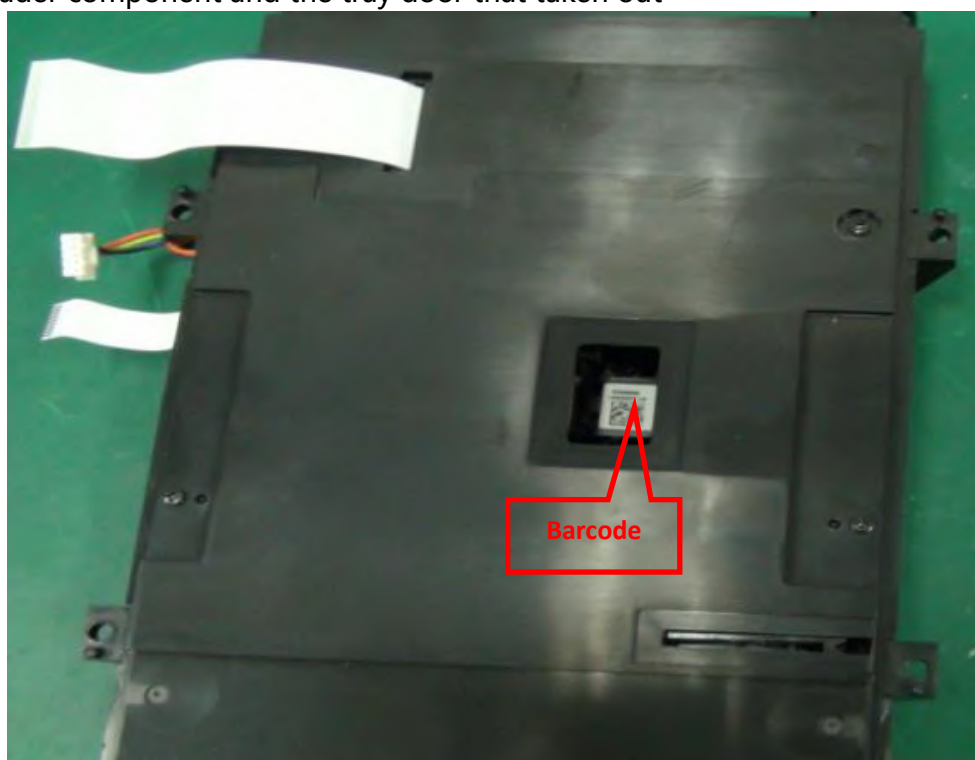
2.2、 Disconnect the 3x cables between the main board and the loader component. Note that the flat cable cannot be unplugged directly. Need to turn over the flap on the socket by 90° and then take out the cable.



2.3、 Remove the 4x screws between the loader and the loader holder then take out the loader component

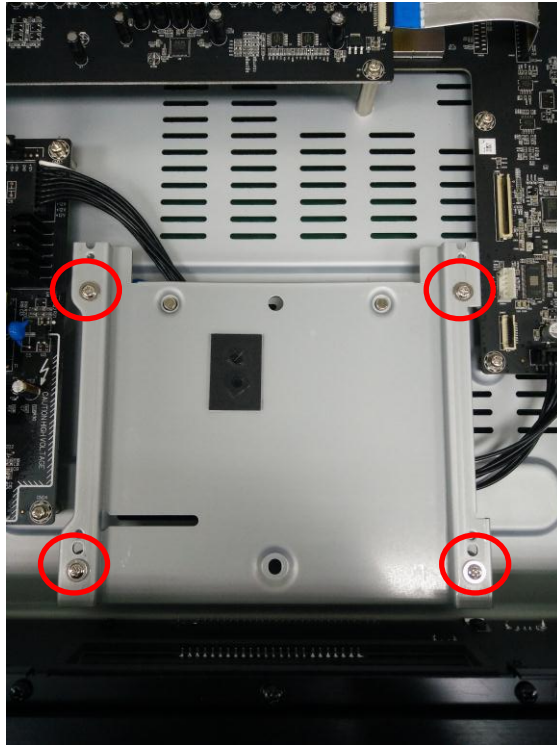


2.4、 The loader component and the tray door that taken out



Assembling for the loader component : install the barcode-----fix the loader component to the loader holder -----power on the player-----install the tray door -----adjust the position of tray door -----install the screws that fix the loader -----installation finished-----test

Remark : need to install the barcode after replacing the main board and loader component barcode, please refer to 《[Chapter V Install barcode](#)》

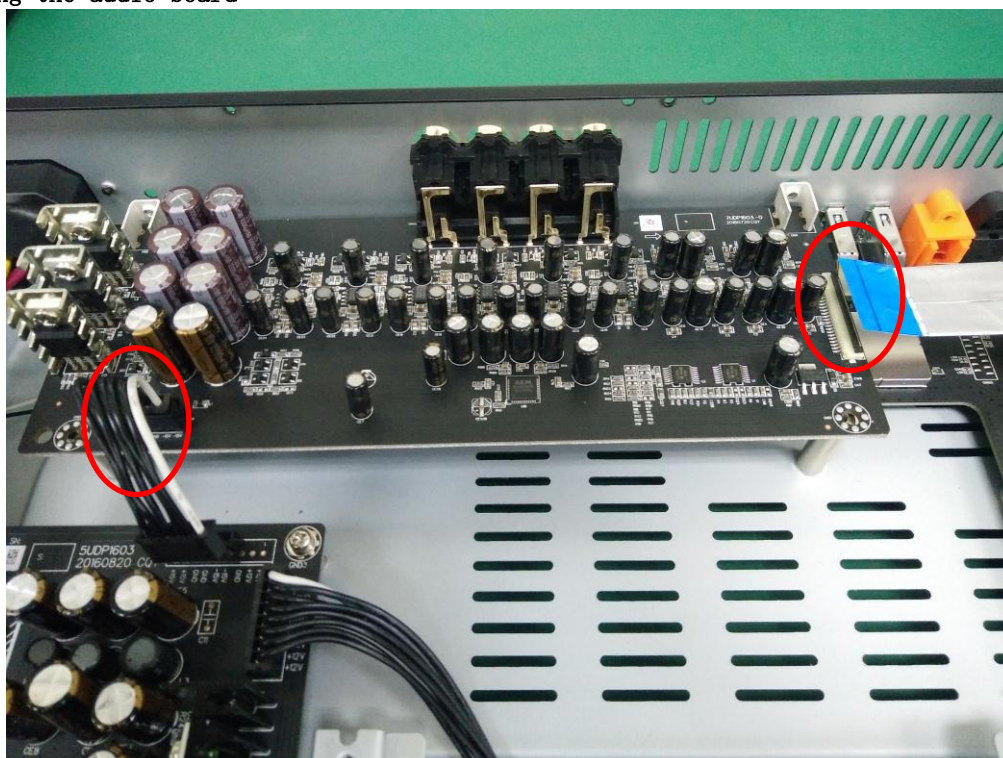


2.5 You could adjust the height of the loader component by adjust the screws as shown in the above picture.



Please mind the gap between the tray door and the front panel component, otherwise the cosmetics facade would be affected.

3、Replacing the audio board



3.1、 Remove the cable that connected to the audio board and remove the 2x screws between the audio board and the bottom cover . Note that the flat cable cannot be unplugged directly. Need to turn over the flap on the socket by 90° and then take out the cable.



3.2 Remove the screws that fixed between audio board and rear cover then take out the audio board
Assembling: perform the disassembling procedure in the reverse order

Cautions: Please distinguish the screws(Machine tapping screws and self-tapping screws) before you fix the screws on the rear cover and insert the cable into its place.

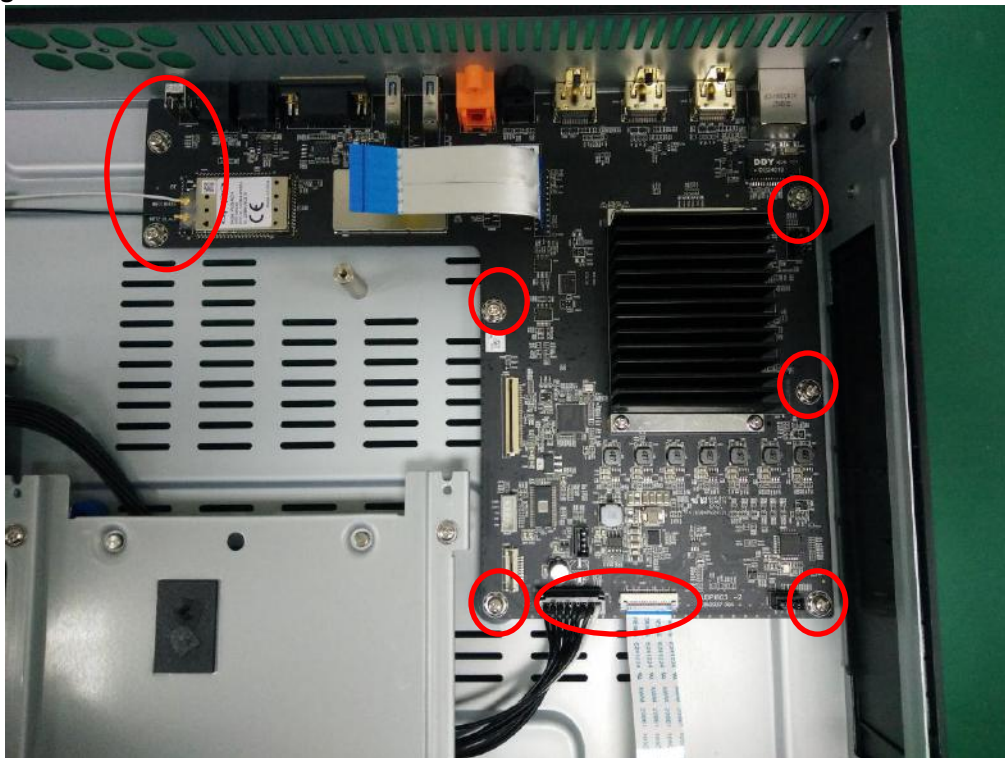
4. Replacing the power board



4.1、 Unplug the 3x cables that connected to the power board and remove the 4x screws that fixed on the power board.

Assembling: perform the disassembling procedure in the reverse order. Make sure that you have inserted the cable into its place.

5、Replacing the main board



5.1、 Unplug all of cables that connected to the main board, with regard to the flat cable, you need to turn over the flap on the socket by 90° and then take out the cable.

5.2、 Remove the 7x screws that fixing the main board and the bottom cover.

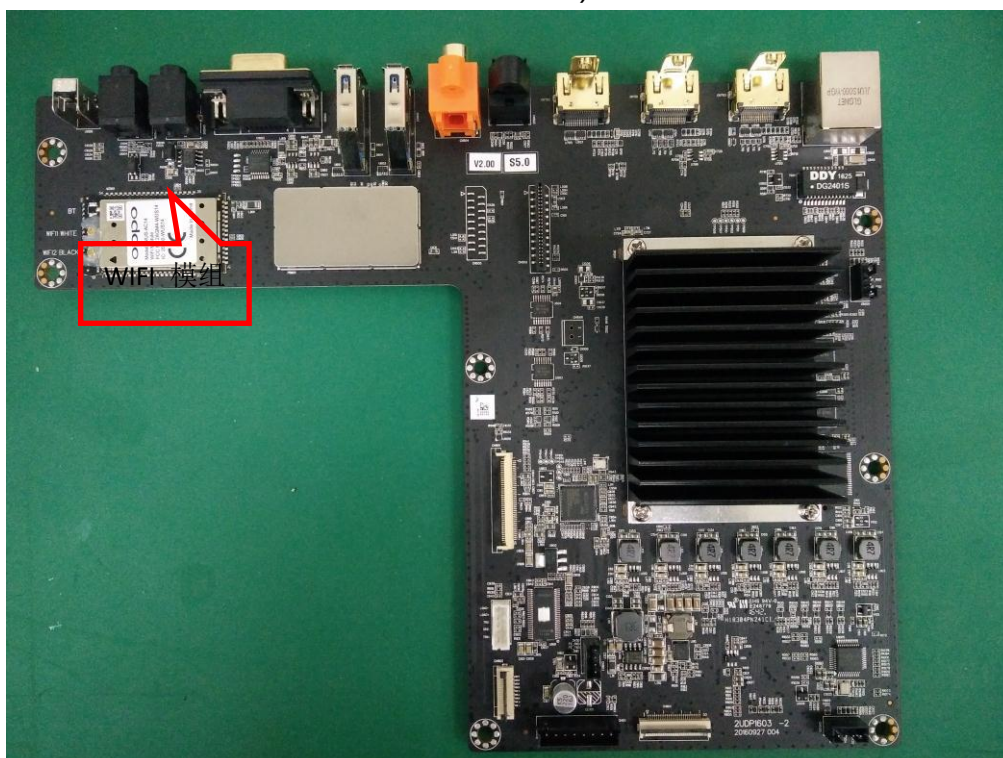


Cautions: please clear out the glue that fixed on the WiFi antenna socket before you unplug the

antenna



5.3、 Remove the screws that fixed between the rear cover and the main board(Please distinguish the screws)



5.4、 Take out the main board then replace a new one (need to install the barcode)

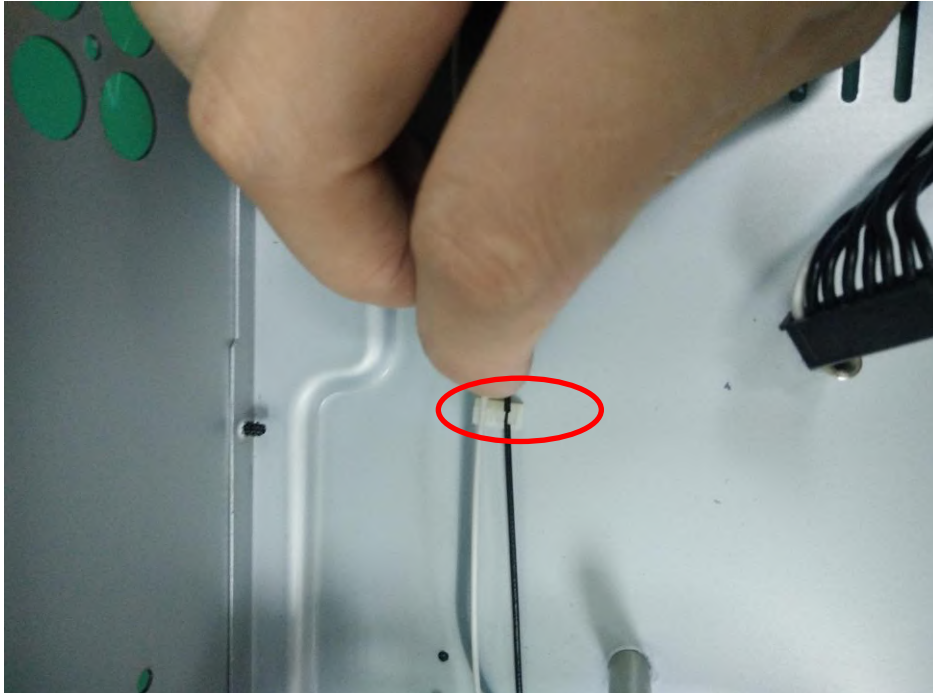
Assembling : place the main board in the right place -----assemble the screws that fixing the main board and the bottom cover -----assemble the screws between the main board and the

rear cover ----assemble the cables (**WiFi antenna needs to be fixed by glue**) -----install
the barcode-----install the latest firmware-----test

6、Replacing the left side cover



6.1、Disassemble the audio board then remove the wifi antenna fixed between left side cover and the main board.



6.2、Take out the wifi antenna gently from the fastener.



6.3、 There is a snap joint with the side cover, which can not be unplug directly.

Assembling: perform the disassembling procedure in the reverse order

Cautions : WiFi antenna is a sensitive component which should not be stretched and bended.

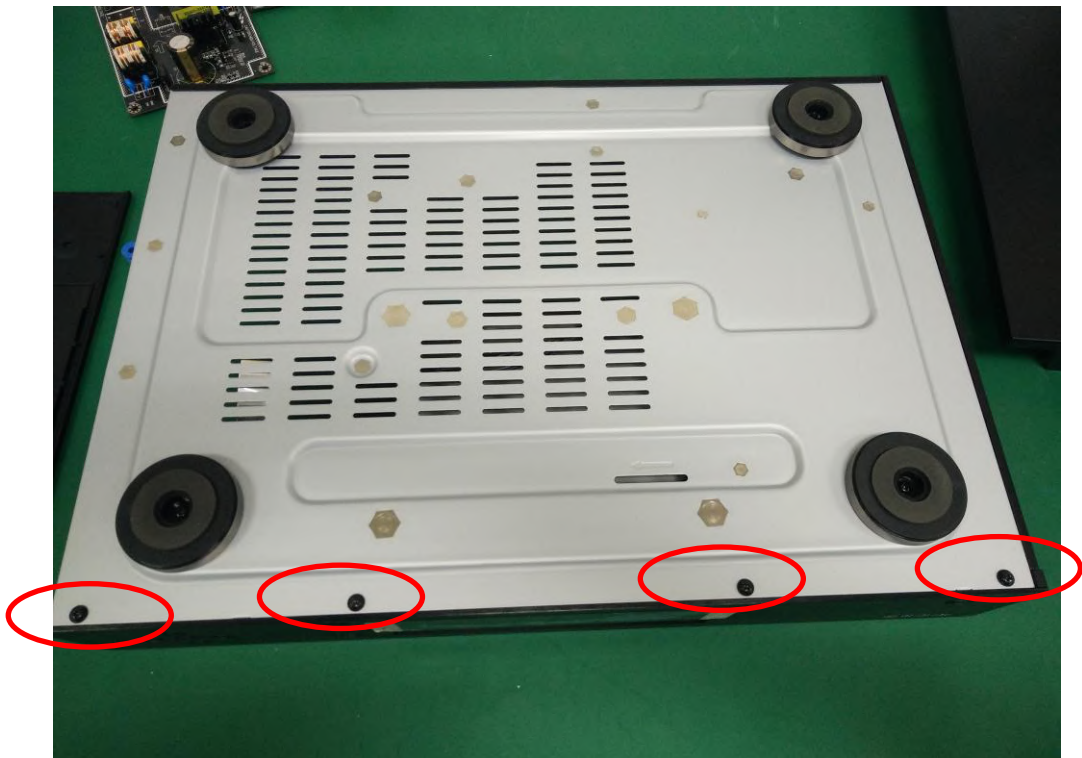
Need to be fixed by glue after assembled



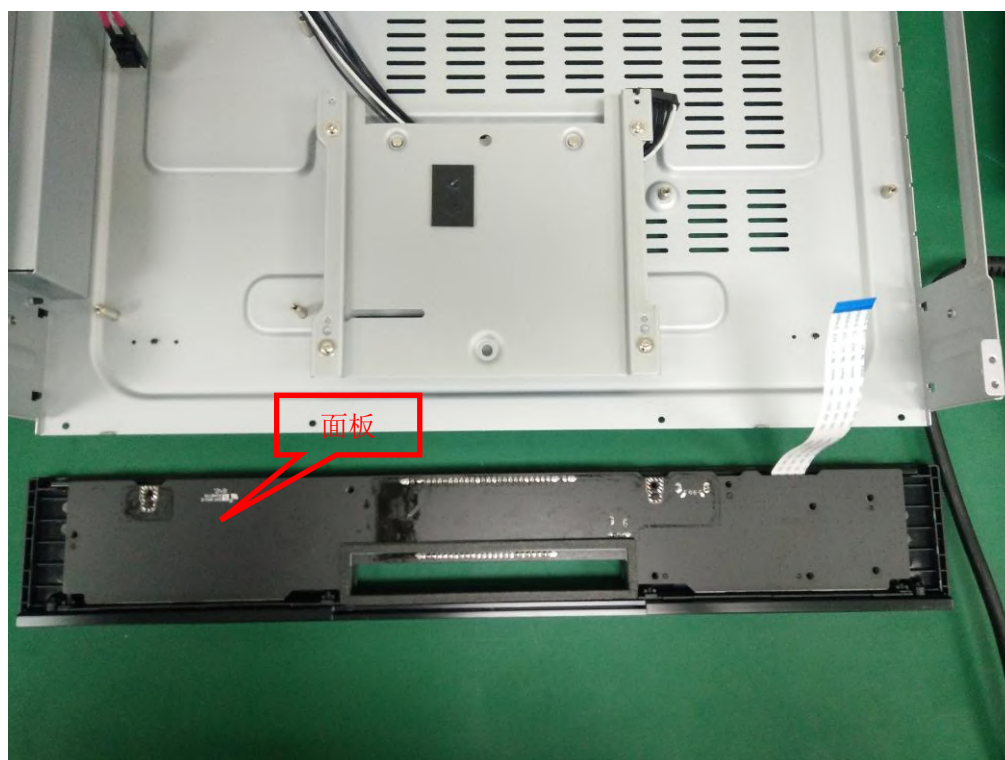
7、Replacing the front panel



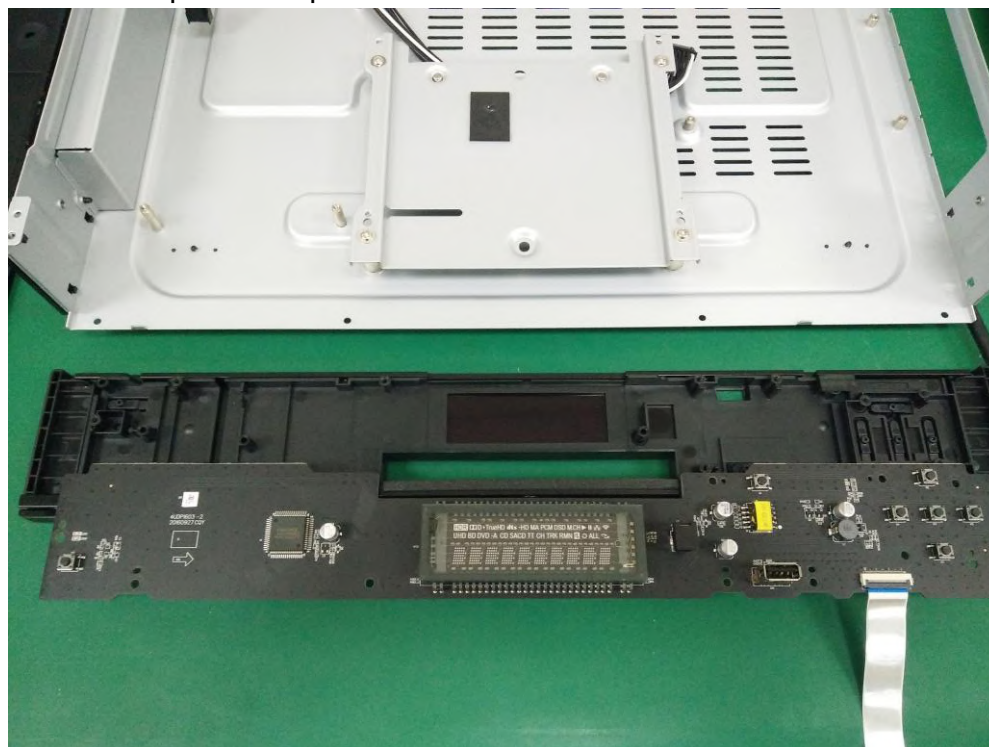
7.1、 Remove the cable between the front panel component and main board then take out the tray door, remove the screws that fixed between the top of the front panel component and the bottom cover.



7.2、 Remove those 4x screws that fixed between the bottom cover and the bottom of front panel component.



7.3、Take out the front panel component

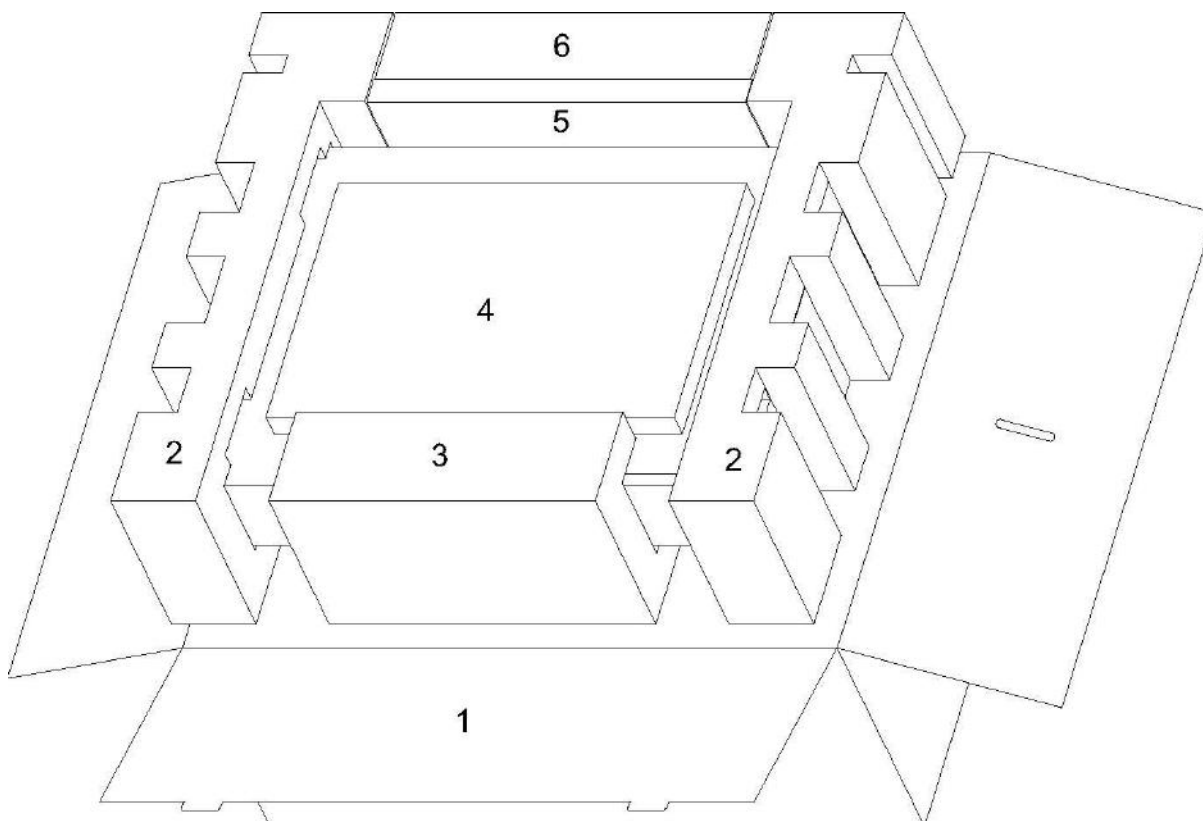


7.4、Remove the screws that fix PCB board and the front panel component

Assembling: perform the disassembling procedure in the reverse order, need to adjust the position of tray door after replacing the front panel component.

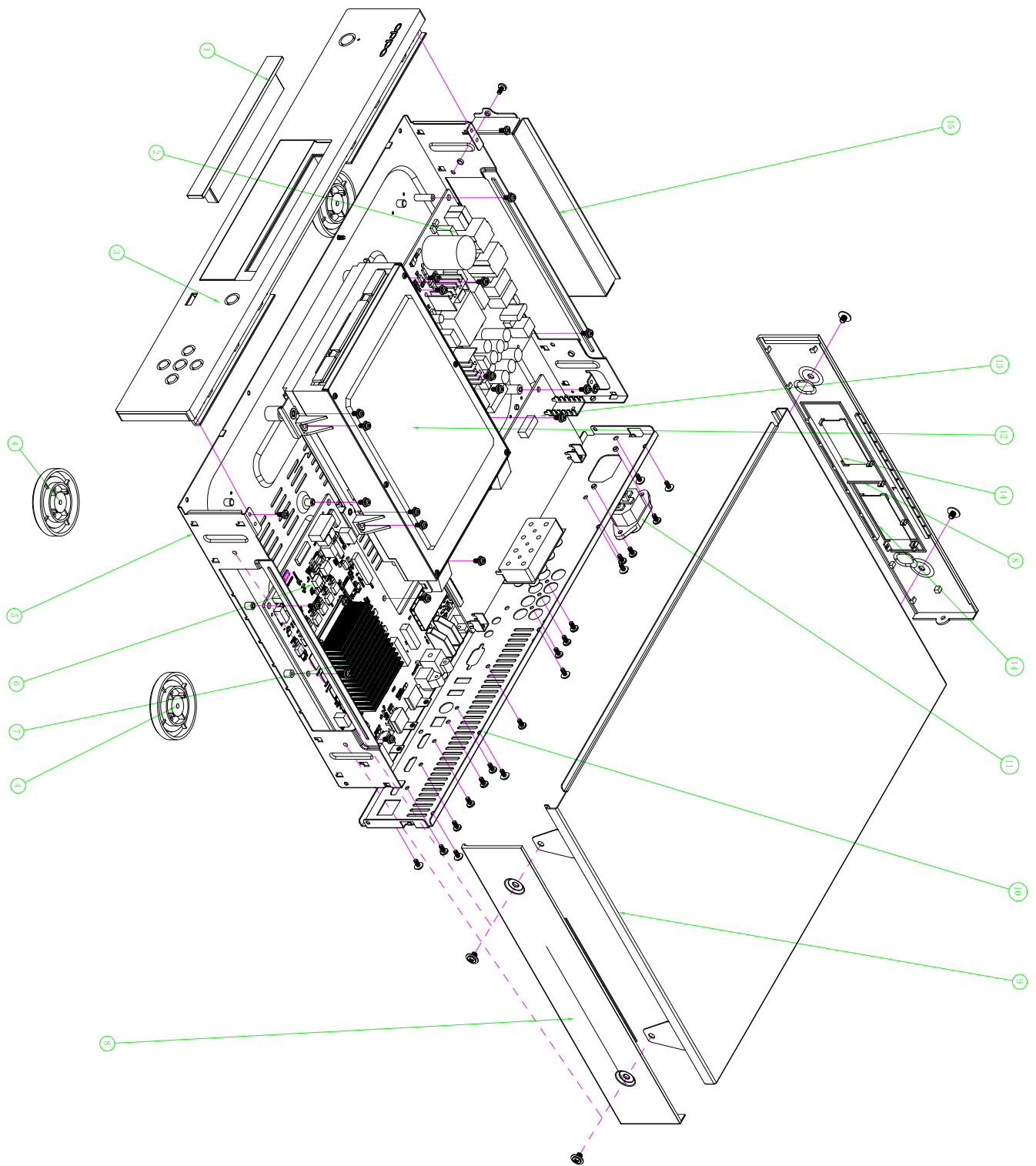
Chapter VII Disassembly & BOM

Section 1 Disassembly



Product model: UDP-203

NO	Material Code	Material name	Specification	quantity	Remark
1		Carton box	UDP-203	1	
2	50417058	Foam bracket for left/right side	BDP0903\$	1	Foam bracket for left/right side
3	50417728	Foam bracket for front panel	BDP0903 2#\$	1	
4		User manual	UDP-203	1	
5	50417078	Foam board	29×13.8×2CM3 black\$	1	Foam board between rear cover and accessory box
6	50162328	Accessory box	290×58×138\$	1	For HDMI cord Remote controller powercord et



Section 2 BOM list

Product model: UDP-203

NO.	Material code	Name	Specification	Qty	Remark
1	54674898	Tray door	UDP1603 black	1	
2	49610328	Power board	5UDP1603-0 UDP1603\$	1	
3	54674908	Front panel component	UDP1603 black	1	
4	29202318	Unit foot	BDP0903 golden	4	
5	31031448	Bottom cover	UDP1603 gray, ground connection	1	
6		Main board	2UDP1603-0 UDP1603\$	1	
7	42104448	Machine tapping screw	PM 3×7H white nickel with spring shim	13	
8	29262018	Right side cover	UDP1603 black	1	Silicone sheet
9	54674888	Top cover	UDP1603 black	1	
10	31034858	Rear cover	UDP1603 black	1	
11	54675708	AC socket	3pin Y-type SA-4S 70/110	1	
12	54674878	Loader component	KEM-481AAA(SONY)+TOHEI\$	1	Dustproof fabric pad
13	49610278	Audio board	7UDP1603-0 UDP1603\$	1	
14	29262008	Left side cover	UDP1603 black	1	Wifi antenna
15	35413858	Wifi shielding cover	UDP1603 black	1	